## Acol Roof Window and AcolPlus Roof Window - Fixed and Opening INSTALLATION INSTRUCTIONS - CORRUGATED ROOF

1.Inspect roof cavity for obstructions. Locating over hanging beams and under-purlins will require major structural alterations and is best avoided where possible.

2. When satisfied as to final location, mark one bottom corner by drilling through roof. Add two more holes close together to indicate the direction of the window on the roof from your marker.

3. From outside on the roof, and using your marker hole as the starting point: a/ Measure the width of your window plus 20mm and mark the corner b/ Measure up the roof the height of your window PLUS an extra 100mm and mark the corner c/ Complete the rectangle you have marked on your roof.

4. Extend the top line of your rectangle by 170mm on either side. (Check the sketch opposite)

5. Cut out the rectangle then extend the cut at the top out to the 170mm mark on either side.

6. Cut out any battens in the opening

7. Turn up the low part of the corrugations across the bottom of your penetration (This is called weathering).

8. You are now ready to slide the roof window into position by sliding the top part of the flashing UNDER the roof at the horizontal slot and lowering the rest of the window OVER the roof and into position.

9. There should be approx 100mm of the top flashing exposed when you are properly located.

- 10. Fix window in position using pop rivets or tech screws through the flashing tray
- 11. Silicon seal the first two ribs on either side at the top of your window

12. There are four locating straps under the window these can be used to secure your window firmly to the underlying frame

13. Internal frame out should be to the outside dimension of the window frame. When gyprock or lining boards are installed this will result in a 10-15mm quirk.

