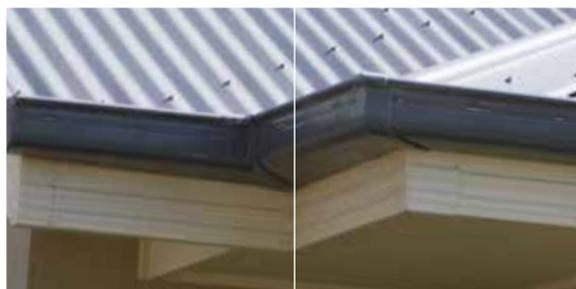


# Rainwater solutions

There's a LYSAGHT rainwater solution to suit every Australian home.



- LYSAGHT® QUAD gutters (115, 150, 175)
- LYSAGHT TRIMLINE® gutter
- LYSAGHT EMLINE® gutter
- LYSAGHT FITFAST® gutter
- HALF ROUND gutter
- FLATBACK gutter
- LYSAGHT NOVALINE® fascia
- LYSAGHT Downpipes & accessories
- LYSAGHT Rainheads & tradework
- Available in ZINCALUME® steel and in a range of pre-painted COLORBOND® steel colours



# Water overflow in domestic rainwater systems

Under the Environmental Planning and Assessment Act 1979 and its Regulations, all building work must be carried out in accordance with the Building Code of Australia (BCA). In addition to referring to Australian Standards AS/NZS 3500.3 (2003), and AS/NZS 3500.5 (2000), the BCA also contains requirements for the disposal of surface water in Volume One, in Performance Requirements FP1.2 and FP 1.3, and in Volume Two, in Part 3.5.2, namely, Performance Requirement P2.2.1 and Clauses 3.5.2.1 and 3.5.2.4.

The most common means to satisfy these requirements for roof drainage (ie. guttering) installations is via compliance with the National Plumbing and Drainage Code AS/NZS 3500.3 - 2003.

Furthermore, in each state and territory it is necessary to satisfy the relevant regulation. For example, the NSW Code of Practice for Plumbing and Drainage (2006) adopts AS/NZS 3500.3-2003 and associated amendments. (Further information is available at [www.deus.nsw.gov.au/water/plumbing.asp](http://www.deus.nsw.gov.au/water/plumbing.asp))

In the design and detailing of a roof drainage system consideration must be given to a range of the factors such as rainfall intensity, roof catchment area, gutter size/capacity, gutter fall, gutter outlets (sumps, rain-heads, nozzles), downpipe size, quantity and placement, overflow consideration, material selection, jointing, etc.

For residential roof drainage systems high fronted gutters are a popular aesthetic choice to hide the lower edge of tiles or roof cladding. Some simple overflow methods that can be employed on high fronted gutters are listed below;

- A) Methods related to the design and installation of roof drainage systems;
- Slotted front of gutter - a simple and popular choice which allows for water overflow through the slots visible on the front face of the gutter.
  - Specifically located overflows as permitted in the BCA ie:
    - Inverted downpipe drop/pop at high points in the gutter but set at a level below the fascia top.
    - Stop ends cut down to a lower level to act as a weir. Stop ends weirs could be hidden at the high point of the gutter and designed as part of an expansion joint.
    - Rain-heads with overflow weir.
    - Holes, slot, or weir at downpipes.
    - Gap between the fascia and the gutter back – a packer is inserted between the gutter back and the fascia.

or any of a number of other proprietary systems and trade solutions.

- B) Methods related to alternative building design methods ie;
- Unlined eaves - eliminates the issue where the house design suits.
  - Gutter installed such that the gutter front is fully below the top of the fascia.
  - Design for a higher rainfall intensity, as used for internal box gutters.
  - Back flashing - where gutter support brackets allow back flashing installation (eg external brackets).

The detailing and sizing of the selected overflow method/s is normally completed by the designer/installer, but must be adequate for the situation and must meet the relevant performance requirement of the BCA and Australian Standards.

While there may be some variations from state to state, contractors who install guttering systems are generally required to hold an appropriate licence. In NSW, for example, a licence in the category of Builder, Plumber or Roof Plumber issued by the Office of Fair Trading is required and it is an offence to undertake this work without an appropriate licence. The work is required to comply with the appropriate codes and standards.



Statutory warranties normally apply and consumers have a right to lodge a complaint and have it dealt with by the appropriate authority. In NSW, for example, the statutory warranty is 7 years under the Home Building Act.

In the installation of the roof drainage system, particular focus should be given to the following;

- Attention to the use of compatible materials for drainage system components, leaf-guard type system components and compatible fasteners/sealants to connect and seal the components.
- The position of the gutter in relation to the fascia.
- Installation of the specified gutter and downpipes, ensuring that downpipes are installed in the correct locations and numbers.
- Gutter fall, ensuring sufficient fall and that it is in the direction of the downpipes.
- Overflow has been considered and specific details are installed where required (such as when the gutter front is higher than the top of the fascia).

During the installation all debris and loose waste materials (swarf, fasteners, etc) must be cleaned off at the end of each day and at the completion of the installation to prevent blockages of the drainage system or deterioration of the individual components. Any protective films should also be removed as part of the installation process.

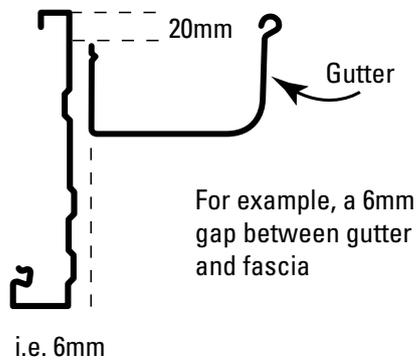
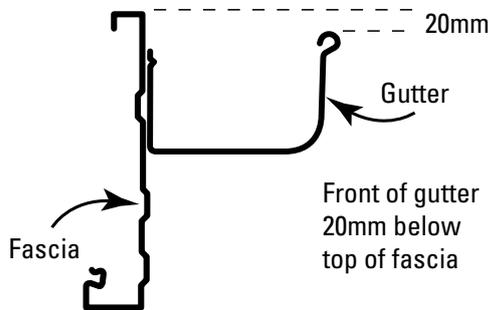
In the longer term, the ability of a roof drainage system to handle overflow will also depend on the regular cleaning of the system. For example the removal of plant or animal matter (leaves, fungal growth, dropping, nests, etc.) and debris from gutters, leaf-guard type systems and the gutter overflow devices to ensure free drainage of water.

To ensure a long life the roof drainage system the maintenance requirements of the roof drainage system should be forwarded to the occupier/owner of the building and should be fulfilled. Adequate maintenance is a requirement of rainwater good warranties.

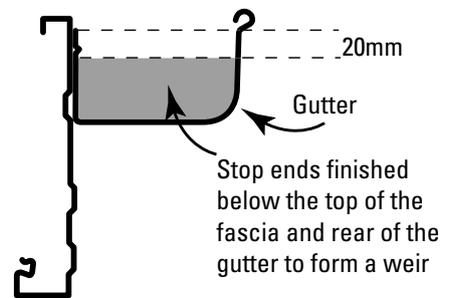
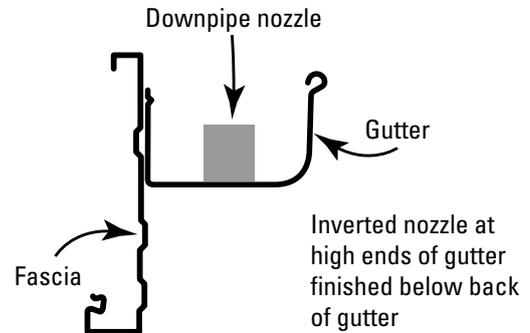
The following illustrations show continuous and non-continuous overflow measures that may be used in combination with each other to meet the necessary requirements.

Please note that non-continuous measures may become blocked anywhere along their length, so non-continuous overflow measures may not be sufficient to prevent water from flowing back into a building.

### Continuous overflow measures



### Non-continuous overflow measures



Other non-continuous measures include the use of rainwater heads with slots as weirs.

Slotted gutters may also provide an overflow measure, however slots must be of sufficient size.



Typical overflow from slotted gutter (gutter shown is not available in all areas.)

# Guidance in designing a perimeter drainage system for a domestic roof

Roof drainage systems can be affected by a number of variables and must be designed and detailed by a suitable qualified trade or professional. The design of roof drainage aims to protect people, property and the building. The designed drainage system must be installed under the supervision of a qualified trade or professional. The steps of the design process are illustrated below.

1. Determine average recurrence interval (ARI)
2. Obtain rainfall intensity of site
3. Work out roof dimensions.
4. Catchment area with slope
5. Work out area for proposed eaves gutter.
6. Determine catchment area per downpipe
7. Determine number of downpipes required
8. Determine location of downpipes and high points
9. Check catchment area for each downpipe.
10. Determine downpipe size
11. Overflow measures

## Design Procedure

1. Decide on the average recurrence interval (ARI). Where significant inconvenience or injury to people, or damage to property (including contents of a building), is unlikely, a minimum ARI can be 20 years. If these conditions are likely, 100 years is recommended.
2. Determine rainfall intensity for the site from Table 1. More data is in AS/NZS 3500.3.2:2003.
3. Sketch a roof plan showing dimensions in plan view, pitch of roof, layout of ridges and valleys and large roof penetrations.
4. Calculate the catchment area of the roof from the plan. To allow for the slope of the roof, increase the plan area by 1% for every degree of pitch up to 36°. For pitches over 36° refer to AS 3500.3: 2003.
5. Get the effective cross-sectional area of the gutter you intend to use from Table 2.
6. Using the cross-sectional area of the gutter on the graph in Figure 1, determine the catchment area per downpipe.
7. Calculate (as a first test) the minimum number of downpipes required for the selected gutter using the equation:

$$\text{Number of downpipes (min.)} \left\} = \frac{\text{Total catchment area of the roof}}{\text{Catchment area (determined in 6)}}$$

Round the number of downpipes up to the next whole number.

8. On the plan, select locations for the downpipes and the high points in the gutters. Where practical, the catchments for each downpipe should be about equal in area.  
  
When selecting the location of high points and downpipes, consideration should also be given to proximity to high concentrations of water flow (e.g. valley gutters, diversions around large roof penetrations, dormers, etc.) More guidance is given in AS/NZS 3500.3:2003 and BCA.

Calculate the area of each catchment for each downpipe.

9. With the area of your eaves gutter, check that the catchment area for each downpipe, calculated in Step 8, is equal to or less than the catchment area shown by the graph.

If a catchment area is too big then you can:

- Increase the number and size of downpipes;
- Reposition the downpipes and/or the high points;
- Choose a gutter with bigger effective cross-sectional area, then repeat the above from Step 6.

11. Decide on the downpipe size. Recommendations in AS/NZS 3500.3:2003 on downpipe sizes. As an approximate guide, the area of round pipes should be equal to the area of the gutter, whilst the area of square or rectangular pipes may be 20% smaller (Table 2).
12. Consider measures to counter overflow of gutters into the building. Consideration of overflow at high concentrations of water flow may need to be given.

Install gutters with a suitable fall to avoid ponding and to allow water to easily flow away. Steeper falls are preferred for prolonged life of the gutter. More information can be found in our publication, 'Water Overflow & Residential Gutters'. Refer to the BCA and the Australian Standards for more guidance.

	For overflow of eaves gutters once in 20 years mm/hour	For overflow of gutters once in 100 years mm/hour
--	--	---

Queensland	For overflow of eaves gutters once in 20 years mm/hour	For overflow of gutters once in 100 years mm/hour
Biloela	220	298
Brisbane	251	333
Bundaberg	241	318
Cairns	282	368
Cape York	301	388
Charleville	170	236
Charters Towers	218	285
Cloncurry	172	228
Emerald	220	289
Goondiwindi	182	246
Gympie	228	299
Hughenden	199	266
Innisfail	254	323
Kingaroy	208	279
Longreach	189	251
Mackay	273	363
Mareeba	219	290
Mt Isa	169	223
Mt Morgan	225	300
Noosa	253	320
Proserpine	272	356
Rockhampton	248	336
Roma	192	258
Southport	246	308
Toowoomba	189	251
Townsville	260	346
Warwick	178	240
Weipa	293	370

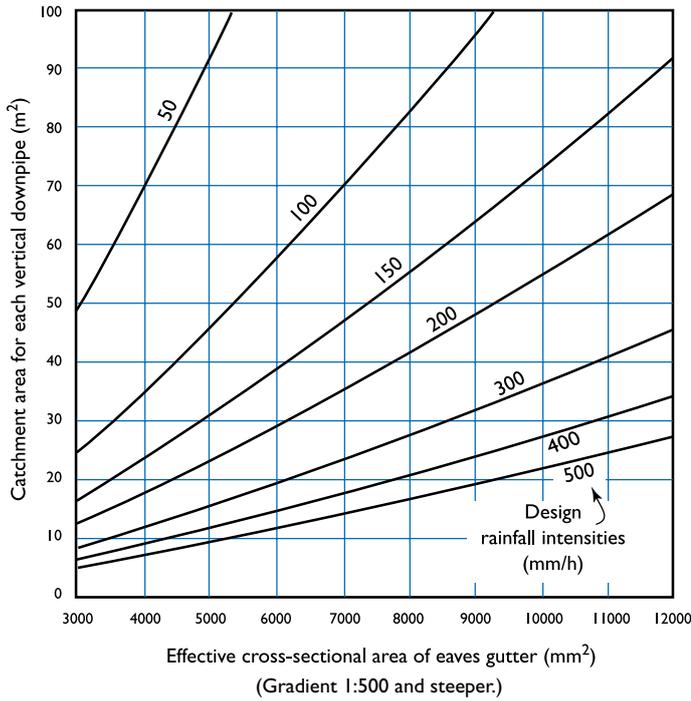
**Table 1 Average recurrence interval (ARI)**  
Design rainfall intensities adapted from AS 2180:1986

The steps in the design process are for a perimeter drainage system using the standard roll-formed rainwater products (gutters) installed at the building eaves. Drainage systems for larger roofs use box gutters at the perimeter and internally. Box gutter systems are thoroughly treated in AS/NZS 3500.3:2003 and HB114:1998.

It is assumed that the eaves and gutters will have a gradient of 1:500 or steeper.

**Figure 1**

Cross-sectional area of eaves gutters required for various roof catchment areas (where gradient of gutter 1:500 and steeper). (Adapted from AS 3500.3: 2003)



**Table 2**  
Gutter areas and downpipes

	Slotted yes/no	Effective cross-section mm <sup>2</sup>	Minimum standard downpipe sizes to suit gutters (Gutter fall $\geq$ 1:500)	
			Round (diameter) mm	Rectangular or square mm
QUAD 115	yes	5285	90	75 x 75
QUAD 115	no	5809	90	100 x 50
QUAD Lo-Front 150	no	8631	100	100 x 75
QUAD Hi-Front 150	yes	7429	100	100 x 75
QUAD Hi-Front 150	no	6699	100	100 x 75
QUAD 175	yes	8407	100	100 x 75
QUAD 175	no	14,672	100	100 x 75
TRIMLINE	yes	6244	90	100 x 50
TRIMLINE	no	7800	100	100 x 75
EMLINE	yes	6723	100	100 x 75
EMLINE	no	9540	125	100 x 75
FITFAST	yes	6723	90	100 x 75
FITFAST	yes	7209	90	100 x 75
NQ FLAT BACK	yes	5220	non standard	non standard
NQ FLAT BACK	no	6447	non standard	non standard
NQ HALF ROUND 150	yes	9200	non standard	non standard
NQ HALF ROUND 150	no	9200	non standard	non standard
SEQ FLAT BACK	yes	4520	non standard	non standard
SEQ FLAT BACK	no	6568	non standard	non standard
SEQ HALF ROUND 150	yes	7126	non standard	non standard
SEQ HALF ROUND 150	no	7703	non standard	non standard

Values calculated in accordance with AS/NZS 2179.1:1994

Non standard downpipe and nozzle/pop is required

\*Non standard nozzle/pop is required to suit rectangular downpipe.

**Example**

Find the minimum catchment area for each downpipe on a house in Mt Isa using Quad Hi-front gutter.

**METHOD**

Using the gutter cross sectional area taken from Table 2 (shown across the bottom of the graph) draw a line upwards until it intersects with the Design rainfall intensity (Table 1). Draw a line at 90° to determine the catchment area for each downpipe.

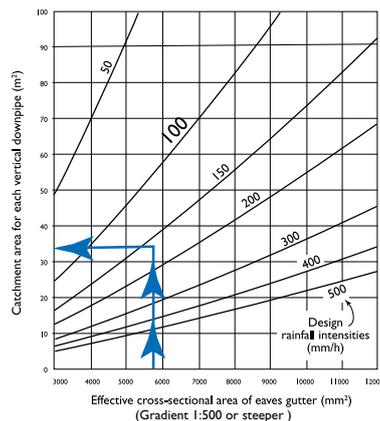
**DATA**

Design rainfall intensity = 169 (Table 1)

Gutter area = 5809 (Table 2)

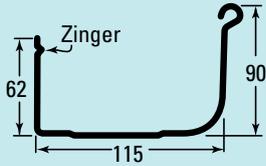
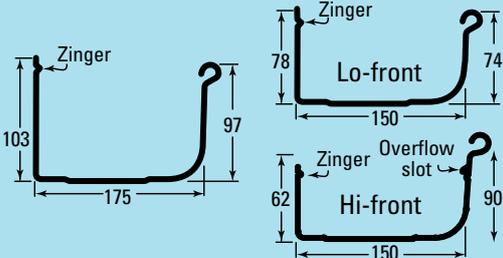
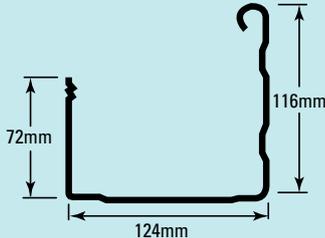
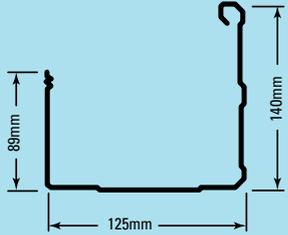
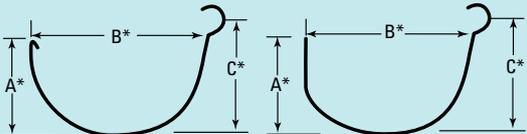
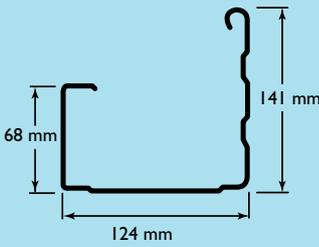
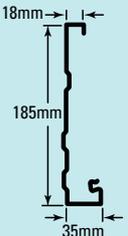
**SOLUTION (from Figure 1)**

Catchment area for each downpipe = 34 m<sup>2</sup>



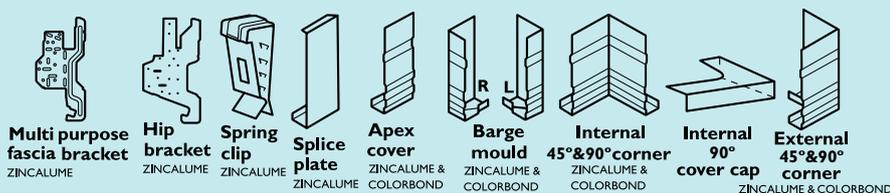
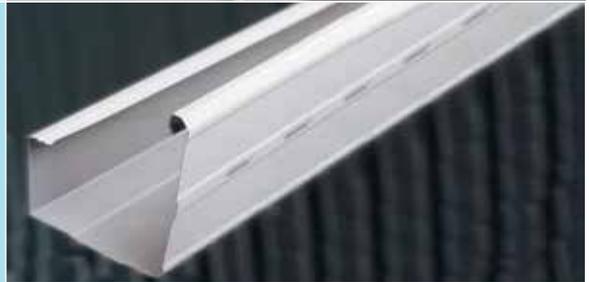
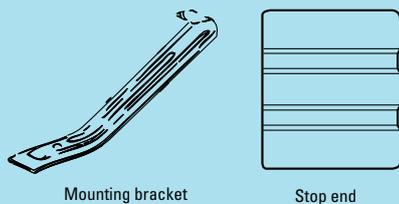
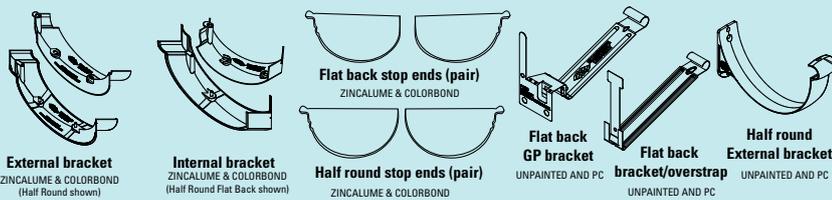
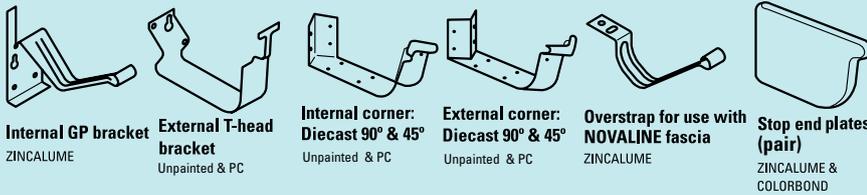
# Rainwater products

**NOTE:** Not all gutters are available from all regions. Talk to your sales office for local availability.

<p><b>QUAD 115</b> Hi-front</p>	 <p>Profile shown unslotted for clarity.</p>	<ul style="list-style-type: none"> <li>• Classic design that is the leading choice in new homes</li> <li>• The high front profile design obscures the roofline for a more attractive finish</li> <li>• Compatible with NOVALINE Fascia System for quick, easy attachment to the building</li> <li>• Available with optional slotting to allow overflow where alternative overflow devices are not installed</li> <li>• Suitable for steel or tile roofs</li> </ul>
<p><b>QUAD 175</b> <b>QUAD 150</b> Hi-/Lo-front</p>		<ul style="list-style-type: none"> <li>• Traditional design that is suitable for new homes or to match existing gutters</li> <li>• Popular where high water carrying capacity is of prime concern</li> <li>• Compatible with NOVALINE Fascia System for quick, easy attachment to the building</li> <li>• Suitable for steel or tile roofs</li> </ul>
<p><b>TRIMLINE</b></p>	 <p>Profile shown unslotted for clarity.</p>	<ul style="list-style-type: none"> <li>• Slim, elegant square gutter particularly suited to domestic applications that is fast and simple to install</li> <li>• Concealed fixing offers clean, attractive 'trim' lines</li> <li>• Compatible with NOVALINE Fascia System for quick, easy attachment to the building</li> <li>• Available with optional slotting to allow overflow where alternative overflow devices are not installed</li> <li>• Suitable for steel or tile roofs</li> </ul>
<p><b>EMLINE</b></p>	 <p>Profile shown unslotted for clarity.</p>	<ul style="list-style-type: none"> <li>• Strong, attractive 'M' style gutter designed for greater durability and generous rainwater carrying capacity</li> <li>• Compatible with NOVALINE Fascia System for quick, easy attachment to the building</li> <li>• Concealed fixing offers clean and seamless finish</li> <li>• EMLINE capping available for trimming roof edges</li> <li>• Available with optional slotting to allow overflow where alternative overflow devices are not installed</li> </ul>
<p><b>Bought-In</b> Half round/ Flat back</p>	 <p>*SE Qld dimensions A=74 x B=148 x C=78mm *Nth Qld dimensions A=83 x B=150 x C=98mm</p> <p>*SE Qld dimensions A=87 x B=138 x C=103mm *Nth Qld dimensions A=53 x B=136 x C=98mm</p>	<ul style="list-style-type: none"> <li>• Large water carrying capacity for high rainfall areas and large roof sizes - ideal for tropical/sub-tropical climates</li> <li>• Unique curved base allows self-cleaning and prevents build-up of water and dirt</li> <li>• Complemented with a complete range of accessories</li> <li>• Flat Back gutter offers concealed fixing for clean and seamless finish</li> </ul>
<p><b>FITFAST</b></p>		<ul style="list-style-type: none"> <li>• Quick and easy way to fit a gutter that saves time and money</li> <li>• Clever mounting bracket ideal for situations where roof overhang prevents connection to a fascia</li> <li>• Elegant style complements LYSAGHT range of roofing profiles</li> <li>• Available with slotting to allow overflow where alternative overflow devices are not installed</li> </ul>
<p><b>NOVALINE</b> Fascia</p>		<ul style="list-style-type: none"> <li>• State-of-the-art fascia system</li> <li>• Integrates perfectly with QUAD 115 Hi-front and EMLINE® and TRIMLINE® gutters</li> <li>• Replaces traditional timber fascia which reduces painting and maintenance</li> <li>• Makes fixing gutters quick and easy using spring clips</li> <li>• Extensive range of accessories available</li> </ul>

LYSAGHT quality gutters are available in unpainted ZINCALUME® steel and in a range of COLORBOND® steel pre-painted colours to match or contrast your roof.

## Accessories



# Downpipes & accessories

Completing your rainwater system



Finish your roof with the distinctive style of the LYSAGHT downpipes and accessories.

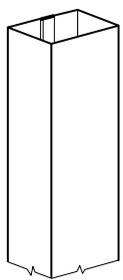
These downpipes and accessories are compatible with the NOVALINE® fascia system, and with a wide range of gutters.

All LYSAGHT downpipes and accessories are made from galvanised or ZINCALUME® steel, which means they are strong and made to last.

Most downpipes and accessories are available in unpainted ZINCALUME® steel and a range of COLORBOND® steel colours to match or contrast with your roof. They are compatible with steel and tile roofs.

A wide range of rectangular, square and round downpipes available to complement all building styles. Some dimensions and availability may vary slightly from region to region.

## Downpipes



Rectangular or square

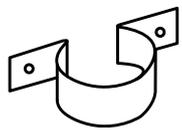
- 100 x 50
- 100 x 75
- 100 x 100



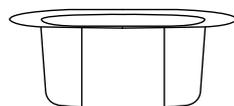
Round

- 75
- 90
- 100

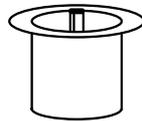
## Accessories



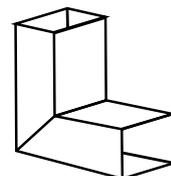
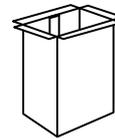
Astragals/brackets



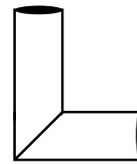
Uni-drop



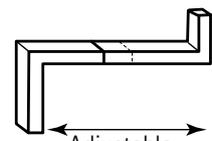
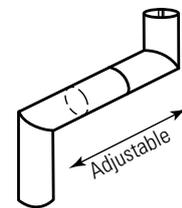
Pops/Nozzles



Square corner



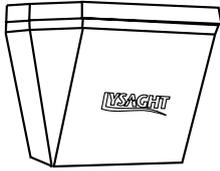
Round corner



Downpipe offsets (rectangular and circular)

# Rainheads & tradework

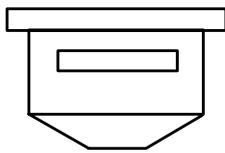
Made to order  
to your specifications



**LYSAGHT standard rainwater heads**

**Dimensions**  
390 W x 300 H x 250 D

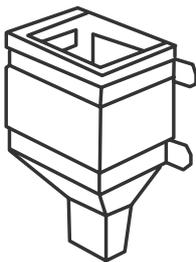
**Materials**  
COLORBOND® steel  
ZINCALUME® steel  
Stainless steel



**Tapered rainwater heads**  
(downpipe outlet not included)

**Dimensions**  
Standard blank  
Small: 380 x 175 x 200 mm  
Large: 450 x 250 x 250 mm  
Or to your dimensioned drawing.

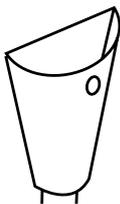
**Materials**  
COLORBOND® steel  
ZINCALUME® steel  
Stainless steel



**Custom made square rainwater heads** (downpipe outlet not included)

**Dimensions**  
To your dimensioned drawing.

**Materials**  
COLORBOND® steel  
ZINCALUME® steel  
Stainless steel



**Custom made round rainwater heads**

**Dimensions**  
To your dimensioned drawing.

**Materials**  
COLORBOND® steel  
ZINCALUME® steel  
Stainless steel

- LYSAGHT rainwater heads, flashing, tradework and box gutters, are also available made to order. Provide us with a picture, drawing or template and we can manufacture for you.
- To order non-standard rainwater heads, supply detailed drawings showing front and side elevations with dimensions and nozzle size.
- Refer to the Queensland product offer for the full range of tradework and flashing products available. Ask your technical sales representative for details.

# Installation advice

Get it right first time  
with LYSAGHT products



## Bracket spacing

When the gutters are attached to NOVALINE fascia, then the gutter bracket spacing should mirror the spacing of the NOVALINE brackets (ie 600mm & 1200mm), and the gutter brackets should be adjacent to the NOVALINE brackets.

However, when the gutters are fixed to other fascias then the weight of the water carried by the gutter should determine spacing required - however spacing should not exceed 1200mm maximum.

## Fall

Install gutters with a suitable fall to avoid ponding and to allow water to easily flow away. Steeper falls are preferred for prolonged life of the gutter. Refer to the BCA and the Australian Standards for guidance.

## Metal & timber compatibility

Lead, copper, bare steel and green or some chemically-treated timber are not compatible with this product; thus don't allow any contact of the product with those materials, nor discharge of rainwater from them onto the product. If there are doubts about the compatibility of other products being used, ask for advice from our information line.

## Roof drainage system design

Roof drainage systems should be designed and detailed by a suitably qualified trade or professional in accordance with the BCA and the Australian Standards. Particular reference should be made to the correct sizing of gutter; quantity and placement of downpipes; and the provision of appropriate overflow devices. (Page 2-3).

## Adverse conditions

If these products are to be used within 1km of marine, severe industrial, or unusually corrosive environments, ask for advice from our information line.

## Installation Advice

The roof drainage system should be installed using good trade practices and by a certified installer.

For sealed joints use screws or rivets and neutral-cure silicone sealant branded as suitable for use with galvanised or COLORBOND/ZINCALUME® steel.

## Clean up

Remove all plastic cover strips from product and dispose of correctly.

Sweep all metallic swarf and other debris from roof areas, gutters, downpipes, overflow devices and all other roof drainage components, at the end of each day and at the completion of the installation.

## Gutter Maintenance

The roof drainage system (gutter, downpipes, overflow devices and all other components) must be cleaned out on a regular basis.

# Gutter maintenance



1) A typical suburban gutter clogged with leaf litter prior to cleaning.



2) Wear correct protection when clearing leaves and twigs.



3) When litter is removed, the layer of hardened dirt is revealed below.



## Cleaning Gutters

Twigs, dust, leaves and fungal matter (debris) should be removed regularly from gutters - as failure to do so voids your warranty.

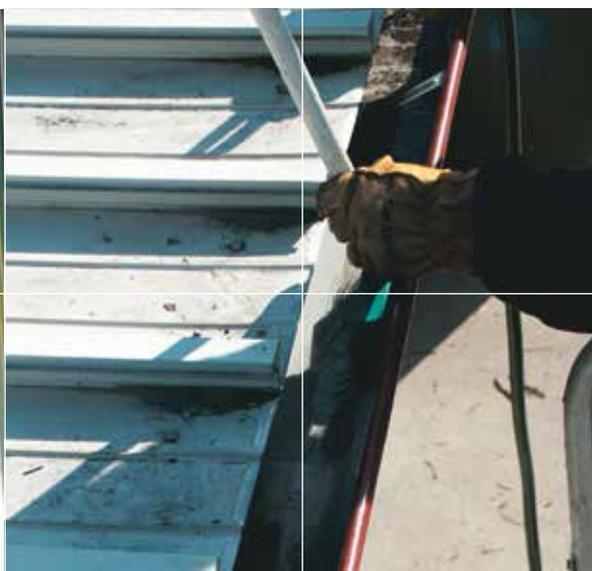
\* Sweep debris into a pile using a stiff, soft bristled brush (shovels or hard tools should not be used).

\* The whole roof and gutter should then be washed down with a hose, including high ends of gutters (possibly protected by overhangs), rain heads, water spouts and overflow locations.

A well maintained gutter/downpipe will make your rainwater system provide years and years of trouble-free service.



4) Rinse the gutter with water to soften and break up the dirt.



5) Use a soft bristle brush and sweep the dirt out. Rinse again.



6) When the gutter has been cleaned, it should look like this.



When you specify LYSAGHT products you have the added advantage of dealing with a company whose expertise and experience with steel stretches back for 150 years.

BlueScope Lysaght offers a full range of accessories to complete almost any rainwater system. Refer to the Queensland product offer for full range.

### Product Descriptions

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