



# **Peak® Aluminium Balustrade**

## **Producer Statement - PS1 - Design**

2 November 2023

### **DISCLAIMER**

**WARNING** No representation or warranty is given that your particular application of these products complies with relevant building codes or that the fasteners provided or used are appropriate for your application. Therefore consult with professionals and local building officials before beginning work: (i) to ensure compliance with relevant building codes for your application and for your proposed use of fasteners; (ii) to ensure the integrity of the structural components in connection with which these products are to be used; (iii) to identify appropriate safety gear that is to be used during installation such as a safety harness when working above ground; (iv) to ensure that the work area is free from utilities, services and hazards; and, (v) to clarify any instructions or warnings that may not be clear. Work in a safe manner wearing protective gear such as gloves, eyewear, headwear, footwear and clothing. When using tools always comply with operation manuals and instructions. Metal and glass may have sharp edges and could fragment or splinter during or as a result of handling or cutting. Do not use these products in connection with any substance that is or may be harmful or corrosive to the products. Inspect and maintain these products and the structural components that they are used in connection with on a regular basis using professionals when appropriate. This report has been prepared for certain standard residential applications. Obtain professional advice for any non-standard or non-residential application.

# P & P CONSULTING ENGINEERS LTD

Civil and Structural Engineering

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Ref: 17/094/ds  
2 November 2023

## PEAK ALUMINIUM BALUSTRADE

### DESIGN CALCULATIONS SUMMARY

	INDEX	PAGE
1.	<u>Producer Statement - Design</u>	1
2.	<u>Test Load &amp; results</u>	2
	Based on testing, Peak Aluminium balustrade system as indicated on attached drawings is suitable for Occupancy types A & C3 as per AS/NZS 1170.1:2002.	
3.	<u>Fixings</u>	2
4.	<u>Summary</u>	3
	Refer summary sketch drawing ENG 01.	

#### Notes:

1. Any parts of the structure which are not covered by the specific design included with these calculations must comply either with the New Zealand Building Code or specific design as detailed by others. Any exceptions to this should be referred back to this Design Office.
2. The above calculations include structural work for which a Building Consent must be obtained prior to building. It is the Owner's responsibility to obtain all necessary consents.
3. The strength and stiffness of the substrate other than designed herein must be confirmed at the time of installation.
4. This design is for panels and accessories as supplied by Peak Aluminium Balustrade system.



Building Code Clause(s) B1, F2, F4

### PRODUCER STATEMENT – PS1 – DESIGN

(Guidance on use of Producer Statements (formerly page 2) is available at [www.engineeringnz.org](http://www.engineeringnz.org))

ISSUED BY: P & P CONSULTING ENGINEERS LTD  
(Design Firm)

TO: PEAK BALUSTRADES  
(Owner/Developer)

TO BE SUPPLIED TO: VARIOUS COUNCIL  
(Building Consent Authority)

IN RESPECT OF: PEAK ALUMINIUM BALUSTRADE SYSTEM  
(Description of Building Work)

AT: VARIOUS  
(Address)

Town/City: ..... LOT ..... DP ..... SO .....  
(Address)

We have been engaged by the owner/developer referred to above to provide:

STRUCTURAL DESIGN

(Extent of Engagement)

services in respect of the requirements of Clause(s) B1, F2, F4 ..... of the Building Code for:

All or  Part only (as specified in the attachment to this statement), of the proposed building work.

The design carried out by us has been prepared in accordance with:

Compliance Documents issued by the Ministry of Business, Innovation & Employment B1/VM1 ..... or  
(verification method/acceptable solution)

Alternative solution as per the attached schedule .....

The proposed building work covered by this producer statement is described on the drawings titled:

PEAK ALUMINIUM BALUSTRADE SYSTEM ..... and numbered 17/094, ENG01 .....  
together with the specification, and other documents set out in the schedule attached to this statement.

On behalf of the Design Firm, and subject to:

- (i) Site verification of the following design assumptions REFER NOTES AT END OF DESIGN SUMMARY
- (ii) All proprietary products meeting their performance specification requirements;

I believe on reasonable grounds that a) the building, if constructed in accordance with the drawings, specifications, and other documents provided or listed in the attached schedule, will comply with the relevant provisions of the Building Code and that b), the persons who have undertaken the design have the necessary competency to do so. I also recommend the following level of construction monitoring/observation:

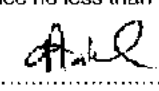
CM1  CM2  CM3  CM4  CM5 (Engineering Categories) or  as per agreement with owner/developer (Architectural)

I, PARMIL PRAKASH ..... am:  CPEng 251801 #  Reg Arch ..... #  
(Name of Design Professional)

I am a member of:  Engineering New Zealand  NZIA and hold the following qualifications: BE (Civil), CPEng

The Design Firm issuing this statement holds a current policy of Professional Indemnity Insurance no less than \$200,000\*.

The Design Firm is a member of ACENZ:

SIGNED BY PARMIL PRAKASH ..... (Signature)   
(Name of Design Professional)

ON BEHALF OF P & P CONSULTING ENGINEERS LTD ..... Date 2/11/2023  
(Design Firm)

Note: This statement shall only be relied upon by the Building Consent Authority named above. Liability under this statement accrues to the Design Firm only. The total maximum amount of damages payable arising from this statement and all other statements provided to the Building Consent Authority in relation to this building work, whether in contract, tort or otherwise (including negligence), is limited to the sum of \$200,000\*.

This form is to accompany **Form 2 of the Building (Forms) Regulations 2004** for the application of a Building Consent.  
THIS FORM AND ITS CONDITIONS ARE COPYRIGHT TO ACENZ, ENGINEERING NEW ZEALAND AND NZIA

## PEAK BALUSTRADE SYSTEM

2

### ASSESSMENT OF THE BALUSTRADE SYSTEM

#### 2. TEST LOADS & RESULTS

Peak Aluminium balustrade system had been tested by Acronem Consulting Ltd in Australia.

The glass and support system was tested to comply with the following domestic load cases taken from AS/NZS 1170.1:2002:

Occupancy Type	Refer Table 3.3 of AS/NZS 1170:	Maximum Design Loads		
A, C3 (Residential Only)	Domestic Barriers for One or More Dwellings including Balcony Edges (NOT subject to Over Crowding)	0.75 kN/m (75 kg/m)	0.6 kN (60 kg) Anywhere	1 kPa (100 kg/m <sup>2</sup> ) Infill

We have reviewed the test results and confirm that the balustrade system as indicated on attached drawings comply with the above load requirements.

Full test results are available from Peak Products.

#### 3. FIXINGS

##### 3.1 Anchors

Max. BM at base of post =  $0.75 \text{ kN/m} \times 1.5 \times 1.8 = 2.0 \text{ kNm}$  (1.8 m post spacing)

Fixing lever arm = 78 mm to top fixing and 72 mm for side fixing.

Hence the maximum tensile load to the fixing is:

$$= 2.0 / (2 \times 0.072)$$

$$= 13.9 \text{ kN} \text{ (12.8 kN for top fix)}$$

Anchor Types

##### M8 Chemset Anchors to Concrete

Capacity =  $21 \times 0.87$  (90 mm embedment, 20 MPa concrete)  
= 18.3 kN Hence, OK

##### M8 S/S Bolts to Steel Members

Capacity = 16 kN  
Hence, OK

##### M8 bolts to timber

Capacity is controlled by bearing washers

$$\text{Req. Area} = 13.9 / (0.7 \times 1.3 \times 5.3 \text{ MPa})$$
$$2882 \text{ mm}^2$$

Hence use 60 x 60 mm x 3 mm thick washer (side fixed) or Use 50 x 50 for top fixed

Note: Post spacing to be 1.6 m if using 50 x 50 washers for side fixed option

Note: Use M10 anchors for side fixed option

##### M10 Epoxyed Rods

Embedment depth =  $F / (\pi \times d \times f)$ , where F = design load, d = bolt dia., f = characteristic resistance in wood

As per Hilti load test, f = 4 Mpa

Hence, Embedment depth =  $16.6 / (\pi \times 10 \times 4) = 130 \text{ mm}$  (or 110 mm for M12 rods)

Minimum Depth =  $10 \times \text{dia} = 100 \text{ mm}$

Hence use M10 threaded rods with 130 mm embedment using Hilti HIT-RE 500 epoxy

(or can use araldite 2005, Araldite k-80, West Systems ADR310/ADH26, West Systems Z105/Z205, East 221 Epoxy)

##### M10 Coach Screws:

Required Length =  $12.8 / (0.8 \times 0.7 \times 107 \text{ N/mm}) = 213 \text{ mm}$  (say 215 mm)

Use M10 coachscrews, 215 mm embedment

##### For End Post

BM = 50% of 2 = 1.0 kNm

Side fixing loads to bolts/screws = 7 kN

Capacity of M10 coachscrews (tension & shear) =  $(0.8 \times 0.7 \times 107 \times 80) + (0.8 \times 0.7 \times 6.37) = 8.4 \text{ kN} - \text{OK}$

### **3.2 Timber Boundary Joists**

Minimum timber size = 190 mm deep

For side fixes, the tension forces along top edge of joists each side of post =  $2.0/0.19 \times 1/2 = 5.3$  kN

Hence either use 6 kN Lumberlok straps or CPC40 cleats top & bottom both side.

For Top Fixing: Can use 2/140 x 45

### **3.3 Capping Rail Fixing**

Max load at end =  $1.5 \times 0.75 \times 1.8/2 = 1$  kN

By inspection, M6 concrete anchorscrew is OK, min embedment 39 mm

Capacity of 14g screw =  $0.7 \times 0.8 \times 2.66 = 1.5$  kN, Hence OK with 2 screws

Use either 2/14g screws or 2/M6 coachscrews, min. embedment 40 mm

## **4. SUMMARY**

In summary, the panel & fixings tested conform to the following:

### **LOADS:**

Live Load: For Domestic Occupancy types A and C3 (residential only) of AS/NZS 1170:2002, Table 3.3

Wind Load: VERY HIGH for solid glass infill, EXTRA HIGH for other cases

### **FIXINGS:**

Refer to attached summary drawing.

October 12, 2018



ITEM NO.	DESCRIPTION	SKU
1	HAND RAIL	70101, 70104, 70111, 70114
2	BASE RAIL	70101, 70104, 70111, 70114
3	POST	70001, 70004, 70011, 70014, 70021, 70024, 70051, 70054
4	BASE RAIL SUPPORT	70101, 70104, 70111, 70114
5	BALUSTER	70201, 70204, 70211, 70214
6	PAB Spacer	70201, 70204, 70211, 70214

DIMENSIONS ARE IN MM UNLESS NOTED DO NOT SCALE DRAWING MATERIALS Aluminium Alloy Powder Coat REFER TO THE COMPANY'S WEBSITE FOR THE LATEST INFORMATION ON THE COMPANY'S PRODUCTS AND SERVICES. VISIT <a href="http://www.peakaluminium.com.au">www.peakaluminium.com.au</a> FOR THE LATEST INFORMATION ON THE COMPANY'S PRODUCTS AND SERVICES.	<b>PEAK</b> TITLE: Peak Aluminium Balustrade - Assembly with Standard Balusters DWG. NO. Report Assembly PAB Assembly 180433 SCALE: 1:35
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ITEM NO.	DESCRIPTION	SKU
1	WIDE BALUSTER	70301, 70304, 70311, 70314
2	SPACER	70301, 70304, 70311, 70314
3	HAND RAIL	70101, 70104, 70111, 70114
4	BASE RAIL	70101, 70104, 70111, 70114
5	POST	70001, 70004, 70011, 70014, 70021, 70024, 70051, 70054
6	BASE RAIL SUPPORT	70101, 70104, 70111, 70114

DIMENSIONS ARE IN MM UNLESS NOTED DO NOT SCALE DRAWING MATERIALS Aluminium Alloy Powder Coat REFER TO THE COMPANY'S WEBSITE FOR THE LATEST INFORMATION ON THE COMPANY'S PRODUCTS AND SERVICES. VISIT <a href="http://www.peakaluminium.com.au">www.peakaluminium.com.au</a> FOR THE LATEST INFORMATION ON THE COMPANY'S PRODUCTS AND SERVICES.	<b>PEAK</b> TITLE: Peak Aluminium Balustrade - Assembly with Wide Balusters DWG. NO. Report Assembly PAB Assembly Wide Balusters 180433 SCALE: 1:35
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October 12, 2018



ITEM NO.	DESCRIPTION	SKU
1	BASE RAIL SUPPORT	70101, 70104
2	BASE RAIL 1.2 m	70101, 70104
3	GLASS PANEL	70854, 70856
4	HAND RAIL 1.2 m	70101, 70104
5	POSTS	70001, 70004, 70011, 70014, 70021, 70024
6	LOWER GLASS GASKET	70940
7	UPPER GLASS GASKET	70940

DIMENSIONS ARE IN MM UNLESS NOTED DO NOT SCALE DRAWING MATERIAL: Aluminium Alloy FINISH: Powder Coat PREPARED AND CONTROLLED BY THE ARCHITECT. CONFIRMED BY THE DRAWING & THE SELF PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT THE WRITTEN PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.	TITLE: Peak Aluminium Balustrade - Assembly with Glass Panel DWG. NO. Export Assembly AAS Assembly Glass Panel 160430 SCALE 1:15
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ITEM NO.	DESCRIPTION	SKU
1	BASE RAIL SUPPORT	70101, 70104
2	GLASS PANEL	70854, 70856
3	HAND RAIL 1.8 m	70111, 70114
4	BASE RAIL 1.8 m	70111, 70114
5	STANDARD BALUSTER	70201, 70204, 70211, 70214
6	PAB Spacer	70201, 70204, 70211, 70214
7	POSTS	70001, 70004, 70011, 70014, 70021, 70024
8	UPPER GLASS GASKET	70940
9	LOWER GLASS GASKET	70940

DIMENSIONS ARE IN MM UNLESS NOTED DO NOT SCALE DRAWING MATERIAL: Aluminium Alloy FINISH: Powder Coat PREPARED AND CONTROLLED BY THE ARCHITECT. CONFIRMED BY THE DRAWING & THE SELF PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT THE WRITTEN PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.	TITLE: Peak Aluminium Balustrade - Assembly with Glass Panel and Standard Balusters DWG. NO. Export Assembly AAS Assembly Glass Panel with Standard Balusters SCALE 1:15
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October 12, 2018



ITEM NO.	DESCRIPTION	SKU	CONDITIONS ARE AS UNLESS NOTED	 <b>PEAK</b> AS/NZS 2208 TF Grade A 8 XX-XXXX
1	BASE RAIL SUPPORT	70101, 70104	DO NOT SCALE DRAWING	
2	GLASS PANEL	70854, 70856	MATERIAL:	
3	HAND RAIL 1.8 m	70111, 70114	Aluminium Alloy	TITLE: Peak Aluminium Balustrade - Assembly with Glass Panel and Wide Bolsters
4	BASE RAIL 1.8 m	70111, 70114	Finish:	DWG. NO. Peak Aluminium Balustrade Assembly with Glass Panel and Wide Bolsters - 10/18
5	PAB Spacer	70301, 70304, 70311, 70314	Powder Coat	SCALE: 1:15
6	WIDE BALUSTER	70301, 70304, 70311, 70314	FINISHES AND COLOURS ARE APPROXIMATE. COLOURS IN THIS DRAWING IS THE SOLE PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT THE EXPRESS PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.	
7	POST	70001, 70004, 70011, 70014, 70021, 70024		
8	UPPER GLASS GASKET	70940		
9	LOWER GLASS GASKET	70940		

ITEM NO.	DESCRIPTION	SKU	CONDITIONS ARE AS UNLESS NOTED	 <b>PEAK</b> AS/NZS 2208 TF Grade A 8 XX-XXXX
1	POSTS	70001, 70004, 70011, 70014, 70021, 70024, 70051, 70054	DO NOT SCALE DRAWING	
2	HAND RAIL	70101, 70104, 70111, 70114	MATERIAL:	
3	BASE RAIL	70101, 70104, 70111, 70114	Aluminium Alloy	TITLE: Peak Aluminium Balustrade - Assembly with Sectional Glass
4	SECTIONAL GLASS KIT	70714, 70715	Finish:	DWG. NO. Peak Aluminium Balustrade Assembly with Sectional Glass 10/20
5	SPACER	70714, 70715	Powder Coat	SCALE: 1:15
6	BASE RAIL SUPPORT	70101, 70104, 70111, 70114	FINISHES AND COLOURS ARE APPROXIMATE. COLOURS IN THIS DRAWING IS THE SOLE PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN WHOLE OR IN PART WITHOUT THE EXPRESS PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.	



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GLASS PANEL  
SCALE 1:2

ITEM NO.	DESCRIPTION	SKU
1	Glass Panel Holder	70714, 70715
2	Glass Panel Gasket	
3	Glass Panel	

EMBOSSING ARE IN MM UNLESS NOTED  
DO NOT SCALE DRAWING  
MATERIAL: Toughened Glass  
FINISH: None  
REMARKS ARE CONFIDENTIAL AND UNRECORDED UNLESS OTHERWISE STATED. THE PROPERTY OF THE PEAK GROUP IS RESERVED. ALL RIGHTS RESERVED. THE PEAK GROUP OF COMPANIES INCLUDES:

SIZE DWG. NO. B Report - Sectional Glass Panel 1&119  
SCALE 1:2

125 mm SPHERE MUST NOT PASS THROUGH THE RAIL AND THE NOSING LINE OF THE STAIR TREADS

SEE DRAWING: POSTS

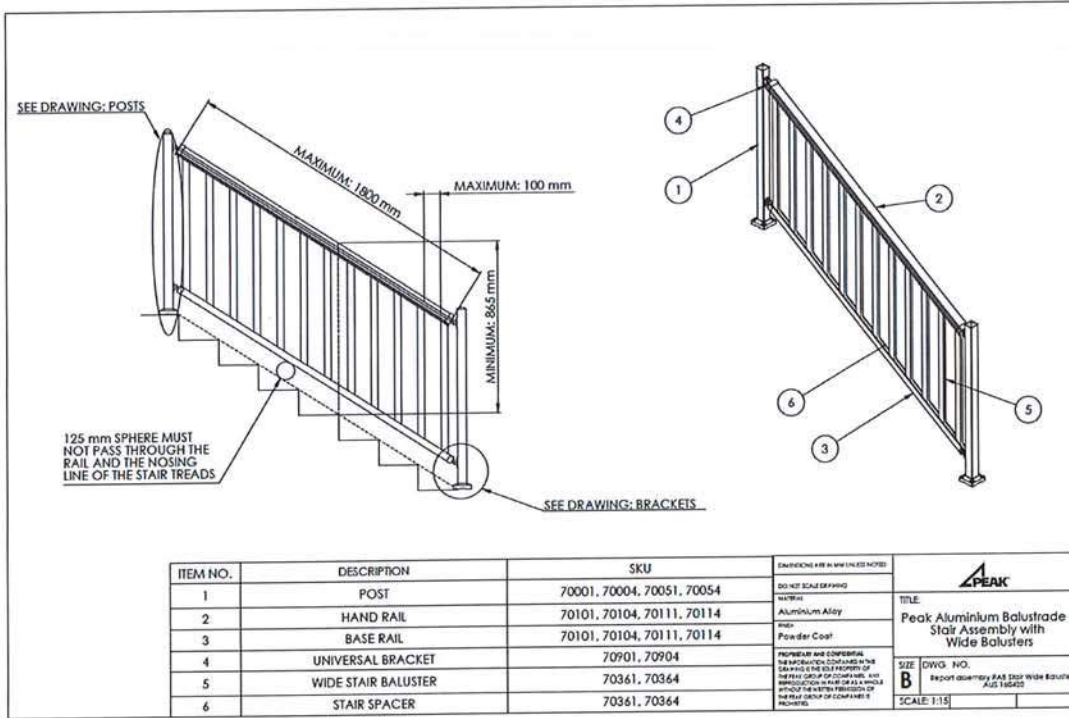
SEE DRAWING: BRACKETS

ITEM NO.	DESCRIPTION	SKU
1	POST	70001, 70004, 70051, 70054
2	HAND RAIL	70101, 70104, 70111, 70114
3	BASE RAIL	70101, 70104, 70111, 70114
4	UNIVERSAL BRACKET	70901, 70904
5	STANDARD STAIR BALUSTER	70261, 70264
6	STAIR SPACER	70261, 70264

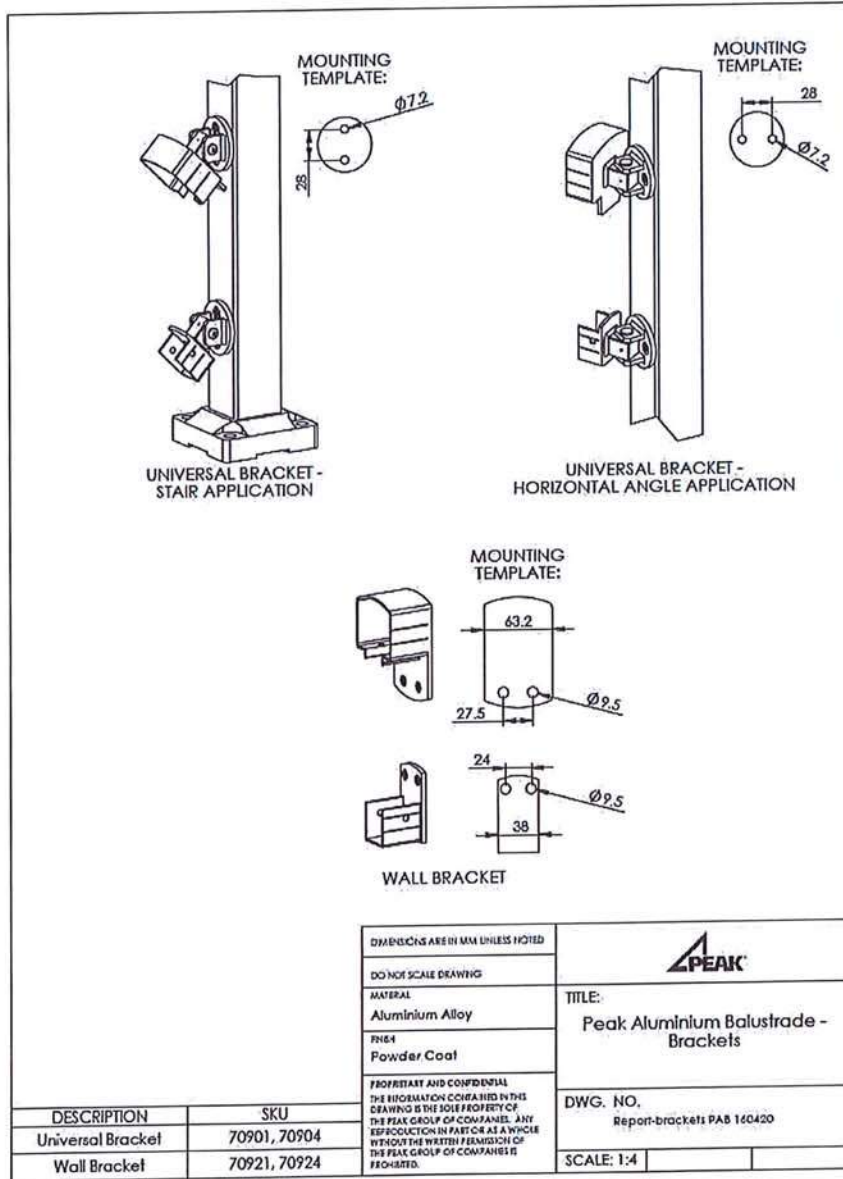
EMBOSSING ARE IN MM UNLESS NOTED  
DO NOT SCALE DRAWING  
MATERIAL: Aluminium Alloy  
FINISH: Powder Coat  
REMARKS ARE CONFIDENTIAL AND UNRECORDED UNLESS OTHERWISE STATED. THE PROPERTY OF THE PEAK GROUP OF COMPANIES IS RESERVED. ALL RIGHTS RESERVED. THE PEAK GROUP OF COMPANIES INCLUDES:

SIZE DWG. NO. B Report assembly P&B STAIR BALUSTERS AND TREADS  
SCALE 1:10

October 12, 2018



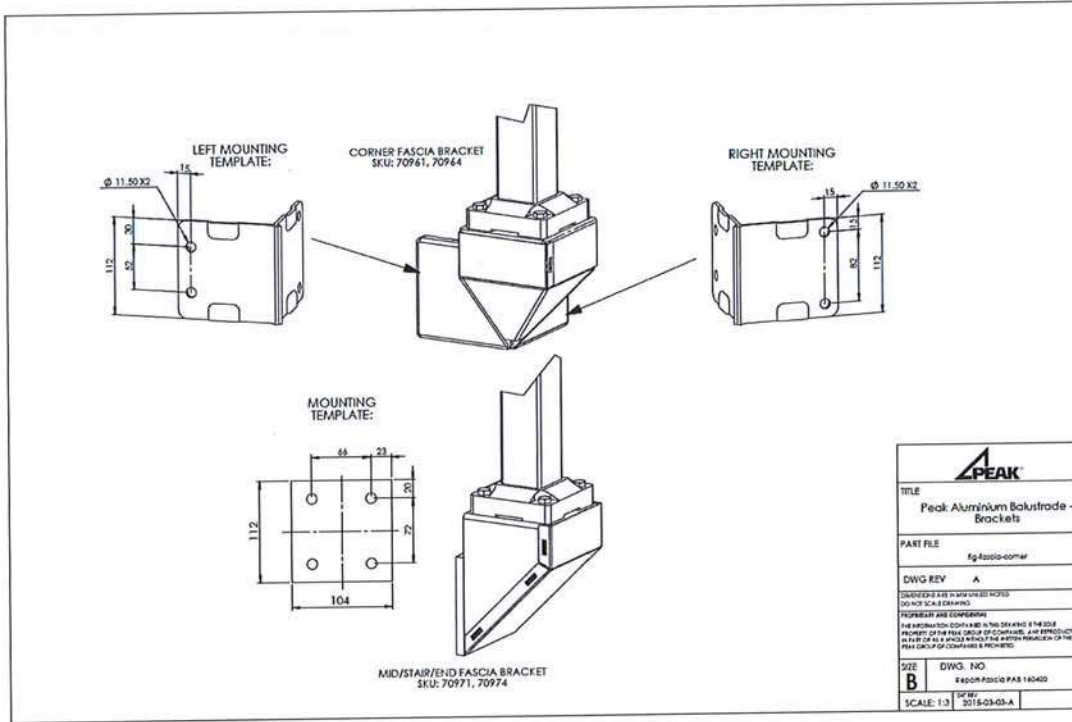
October 12, 2018



FIXING TO WALL


Substrate	Fasteners	Minimum Embedment	Minimum Edge Distance
Concrete	2 x Ramset® Ankascrew™ anchor, M6 x 50mm	39mm	40mm
Timber	2 x M6 Coach Screw or 2 x 14g Type 17 Screw	40mm	30mm

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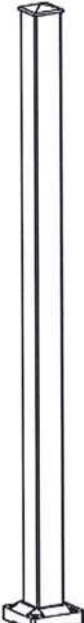
END POST



MID POST



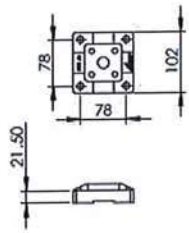
CORNER POST



STAIR POST


  

**MOUNTING TEMPLATE**

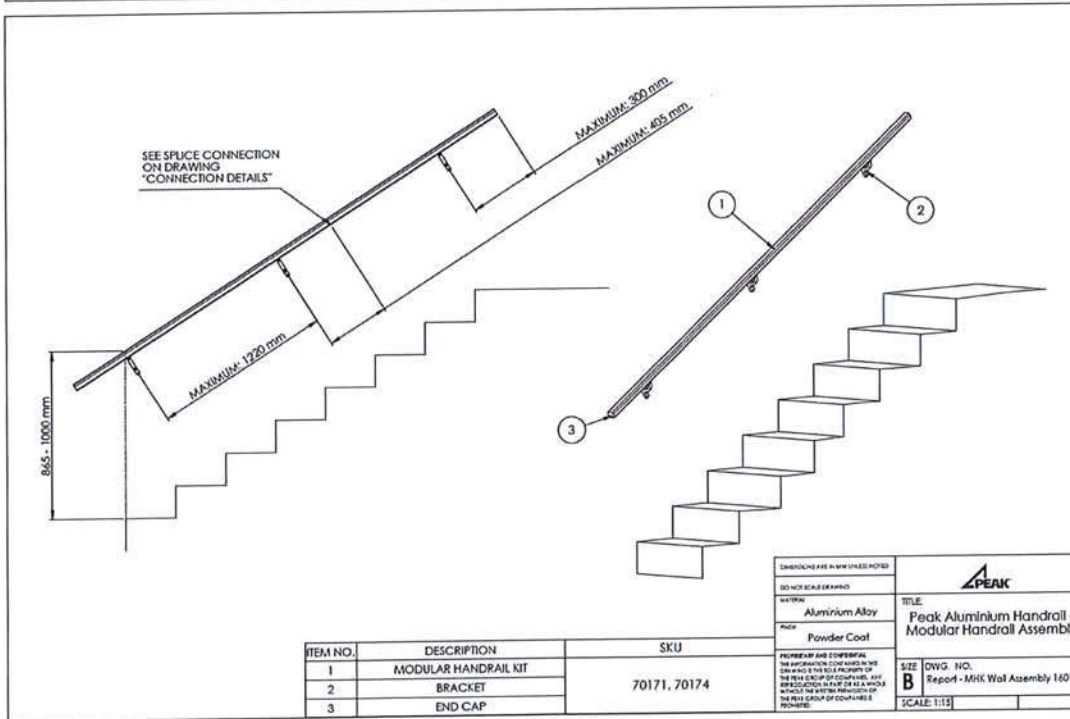
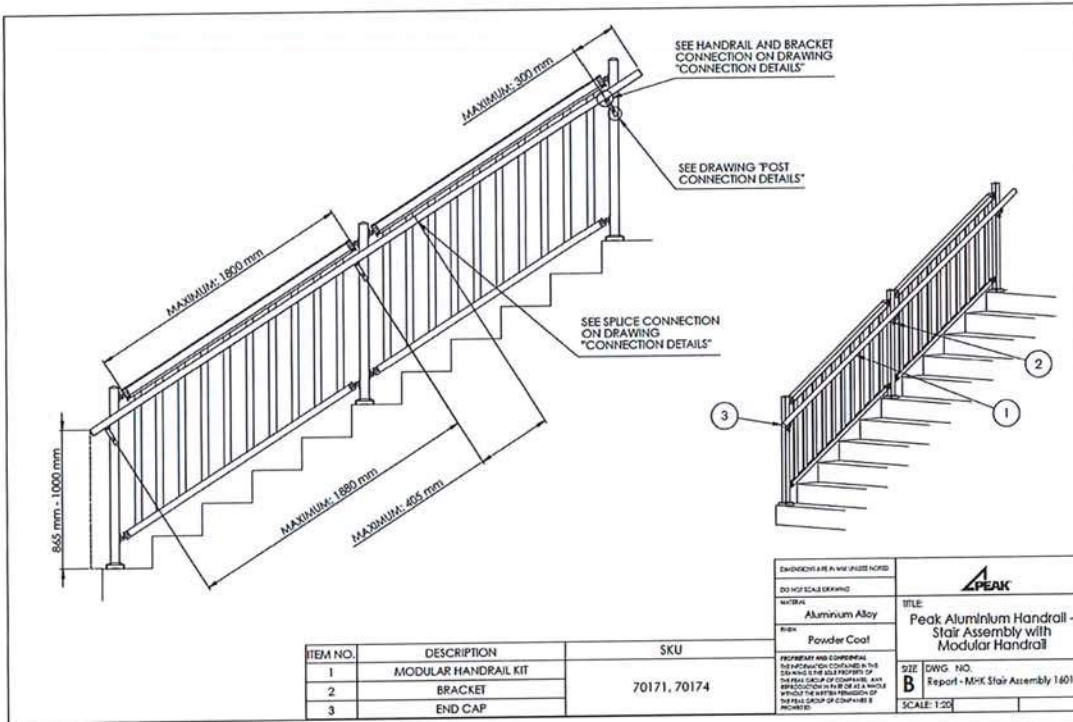


DESCRIPTION	SKU
End Post	70001, 70004
Mid Post	70011, 70014
Corner Post	70021, 70024
Stair Post	70051, 70054

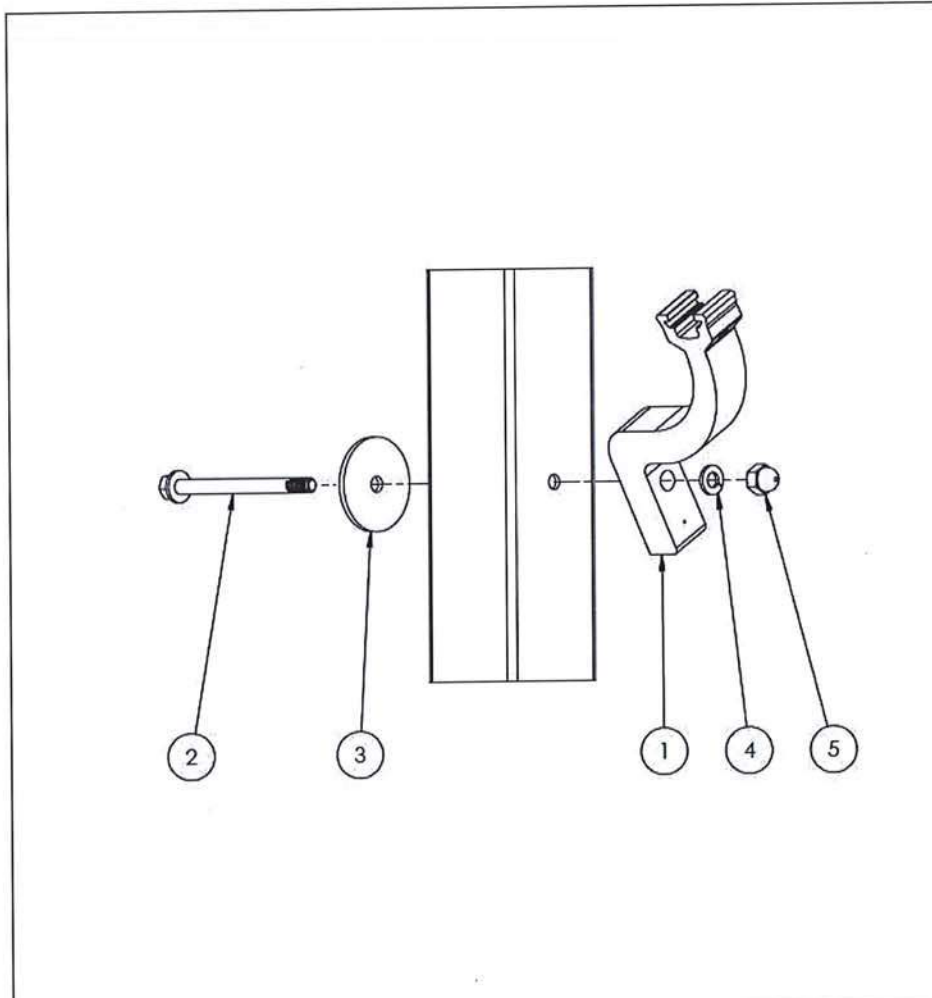
DIMENSIONS ARE IN MM UNLESS NOTED DO NOT SCALE DRAWING MATERIAL Aluminium Alloy FINISH Powder Coat PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.	 <b>TITLE:</b> Peak Aluminium Balustrade - Posts  <b>DWG. NO.</b> Report-posts PAB 160420  <b>SCALE:</b> 1:8
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October 12, 2018





October 12, 2018



ITEM NO.	DESCRIPTION
1	BRACKET
2	6.4 mm x 79 mm HEX FLANGE BOLT
3	39 mm BACKING PLATE
4	6.4 mm LOCK WASHER
5	6.4 mm FLANGE ACORN NUT
6	POST

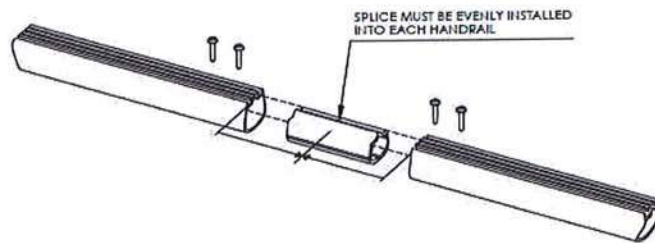
DIMENSIONS ARE IN MM UNLESS NOTED		
DO NOT SCALE DRAWING		
MATERIAL	Aluminium Alloy	TITLE: Peak Aluminium Handrail - Modular Handrail - Post Connection Details
FINISH	Powder Coat	
<small>PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.</small>		DWG. NO. Report - MHK Post Connection 160119
SCALE: 1:2		



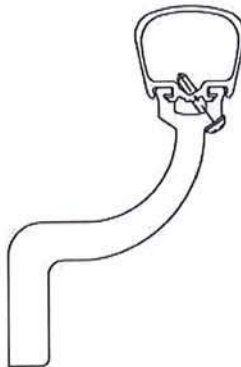
October 12, 2018



**SPLICE CONNECTION**



**HANDRAIL AND BRACKET CONNECTION**

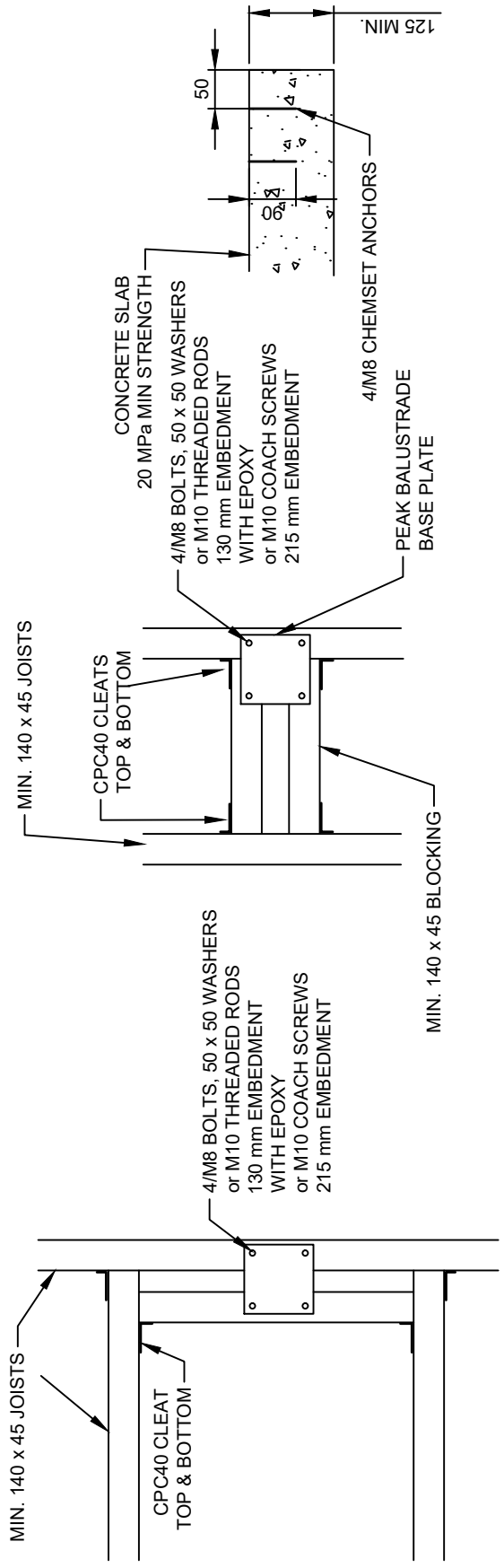


DIMENSIONS ARE IN MM UNLESS NOTED		
DO NOT SCALE DRAWING		
MATERIAL	Aluminium Alloy	TITLE: Peak Aluminium Handrail - Modular Handrail Connection Details
FINISH	Powder Coat	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF THE PEAK GROUP OF COMPANIES. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF THE PEAK GROUP OF COMPANIES IS PROHIBITED.		DWG. NO. Report - MHK Joint Connection 160119
SCALE: 1:2		

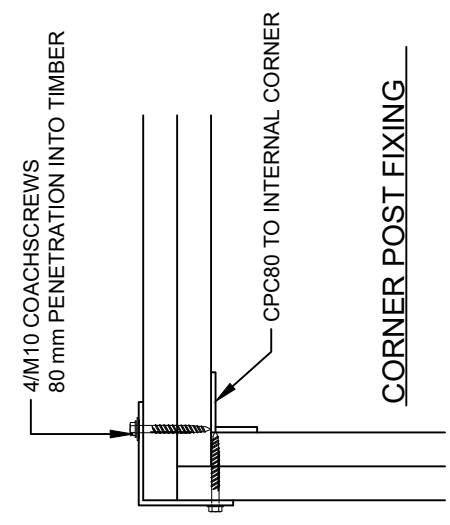
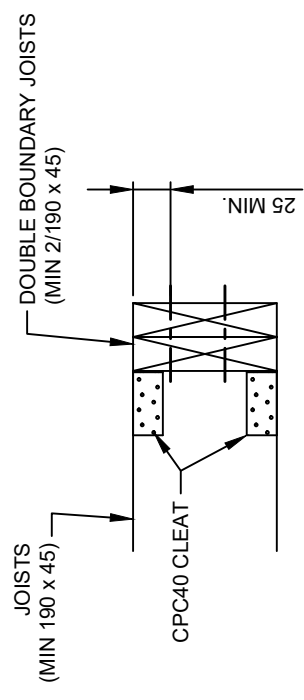
THE BALUSTRADE SYSTEM IS SUITABLE FOR THE FOLLOWING:

LIVE LOAD:

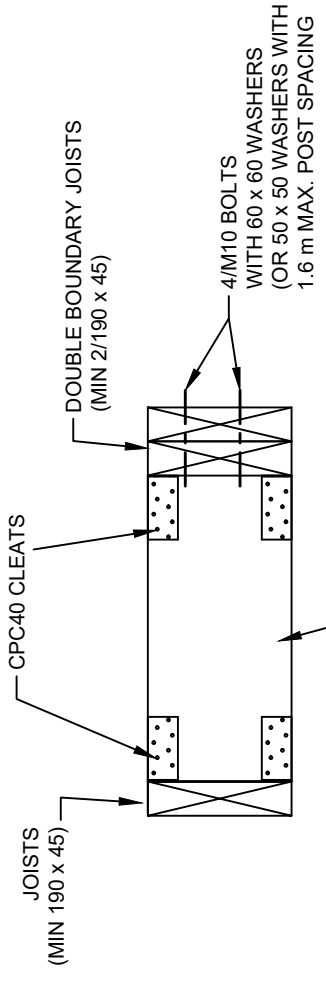
OCCUPANCY TYPE	REFER TABLE 3.3 OF AS/NZS 1170
A & C3	DOMESTIC & RESIDENTIAL BALCONY EDGES (NOT SUBJECT TO CROWD LOADINGS)



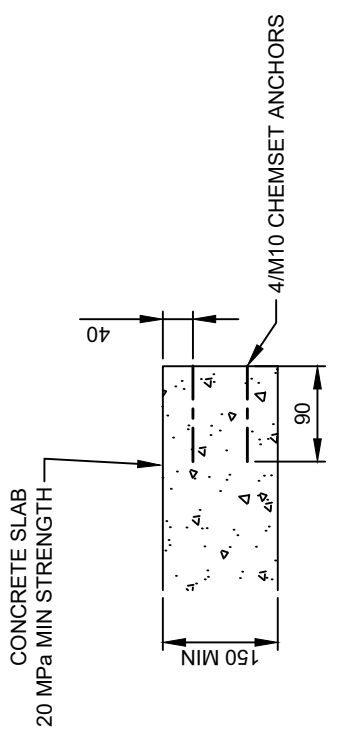
TOP MOUNTED POSTS FIXING



CORNER POST FIXING



SIDE MOUNTED POSTS FIXING



- FIXINGS:
1. ALL ANCHORS MUST BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS REQUIREMENTS.
  2. ALL BOLTS & FIXINGS TO BE STAINLESS STEEL.
  3. ALL BOLTS TO HAVE 50 x 50 x 3 mm WASHERS AGAINST TIMBER. Use 60 x 60 WASHERS FOR SIDE FIXED OPTION UNLESS POST SPACING IS LESS THAN 1.6 m
- TIMBER
1. ALL TIMBER TO BE SG8 PINE.
  2. ALL TIMBER TO BE TREATED H3.2.
- WIND ZONE: VERY HIGH AS DEFINED IN NZS3604 FOR SOLID GLASS INFILL PANELS  
EXTRA HIGH FOR OTHER INFILL PANELS.
- CAN USE FOLLOWING EPOXY:  
HILTI HIT-RE 500, ARALDITE 2005, ARALDITE k-80, WEST SYSTEMS ADR310/ADH26, WEST SYSTEMS Z105/Z205, EAST 221 EPOXY.

REV A: 26-10-23

P & P CONSULTING ENGINEERS LTD Civil and Structural Engineering 6A Montel Avenue, Henderson ph: 836-1853	PEAK ALUMINIUM BALUSTRADE SYSTEM		Project	17/094
	BALUSTRADE FIXING DETAILS		Date	28-04-20
		Scales	1:10 (A3)	
		Drawn	PP	Sheet
				ENG 01