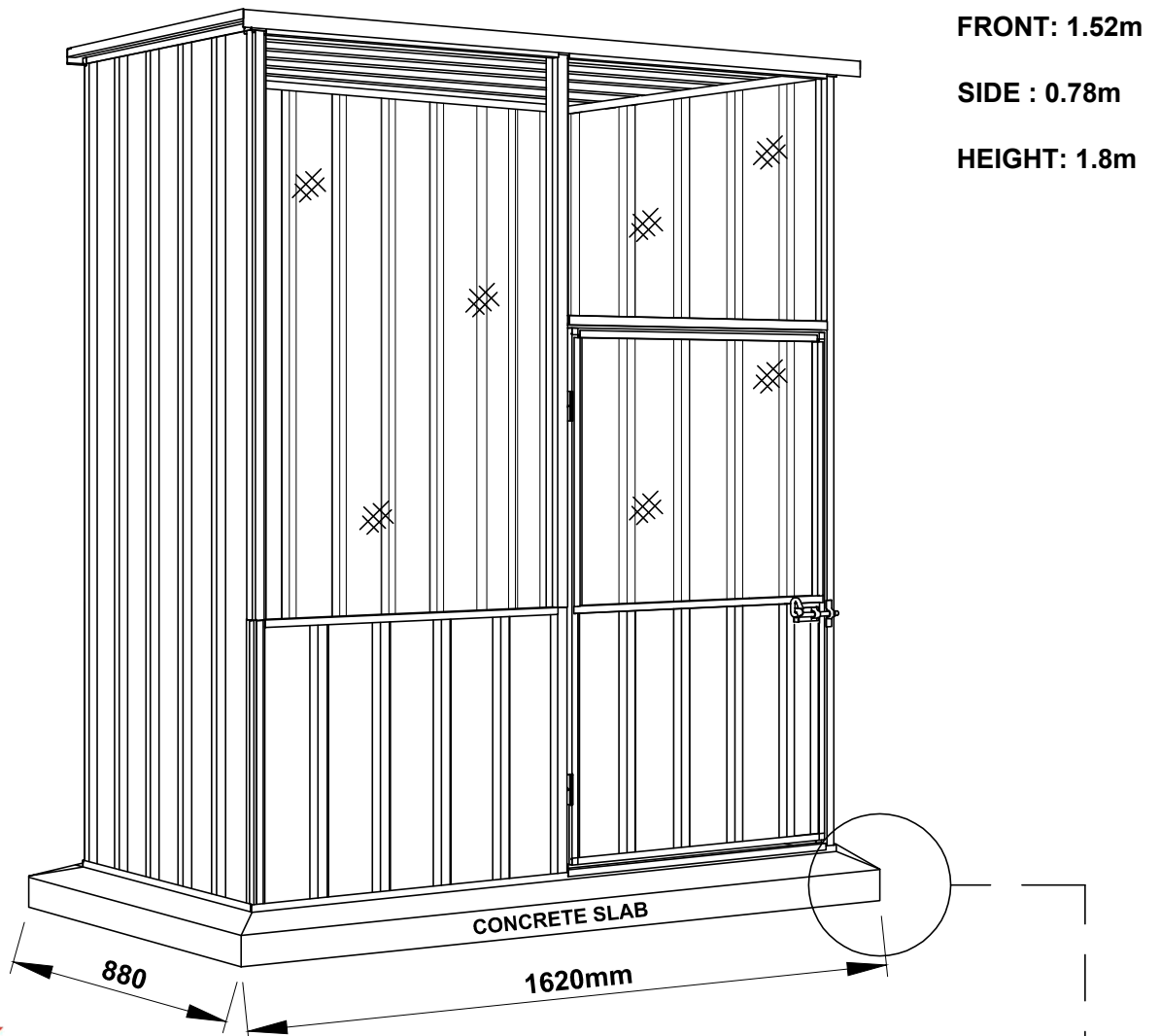
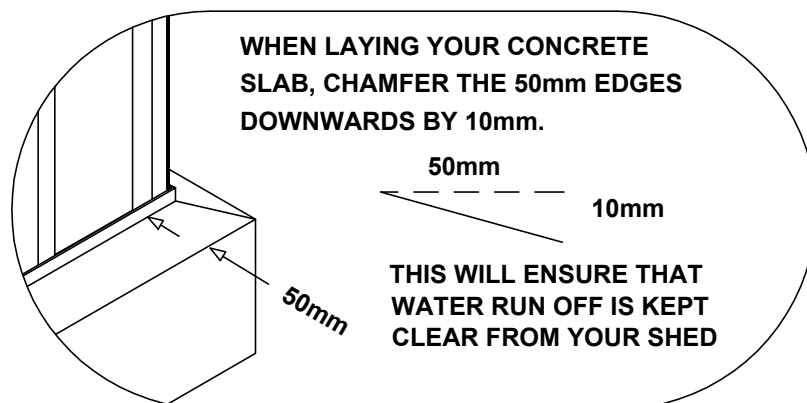


Absco Aviary Assembly Instructions Model: A15081F



Quality
ISO 9001



We thank you for choosing an Australian Made Aviary.
For further assistance please visit our detailed instructional video library at
www.abscosheds.com.au/watch-videos

At ABSCO Industries we are always looking to be number ONE, so please let us know what you think of our instructions. Feedback makes us better.
feedback@absco.com.au.

GENERAL INSTRUCTIONS

- Before commencing any assembly, read through these instructions in detail to gain a thorough understanding of assembly methods and associated details.
- Unpack the carton and carefully identify and check off all the parts against the parts described and illustrated on pages three and four.

SITE PREPARATION

- The site for the aviary must be level.
- It is recommended that the aviary be set on a 100mm concrete slab and anchored down appropriately (refer page 15 for details).
- Anchor sets are not supplied as standard items with this product.

TOOLS REQUIRED



4mm

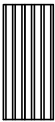

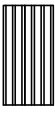

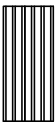






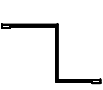
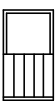
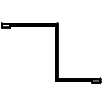


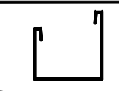


A NOTE ON SAFETY


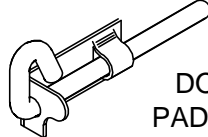

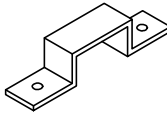


- Some parts may have sharp edges. It is advisable to wear gloves when handling these items and safety glasses if drilling holes. Sensible shoes are highly recommended.
- Do not erect your aviary in windy conditions, ensure that the shed is securely anchored to a solid foundation immediately after construction is completed.
- It is highly recommended to erect the shed with two or more people.



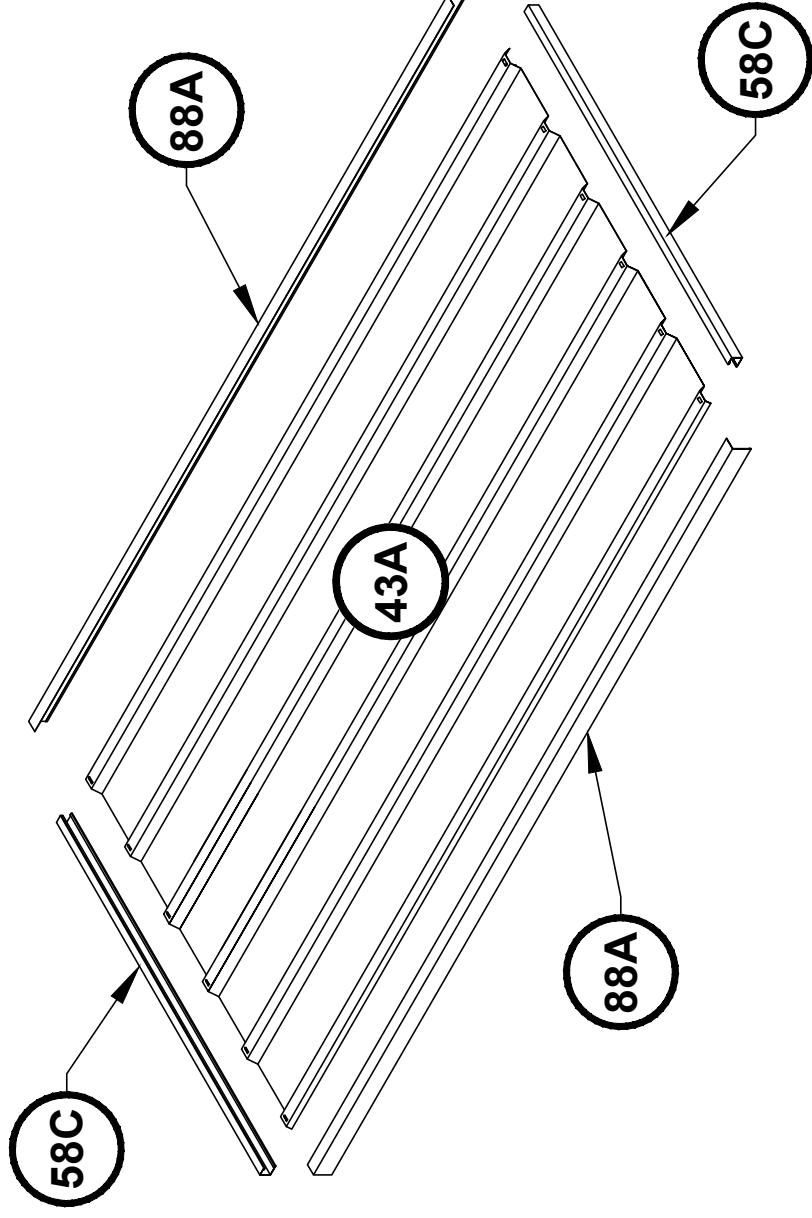
COMPONENTS PACKING LIST - CHECK OFF ALL COMPONENTS

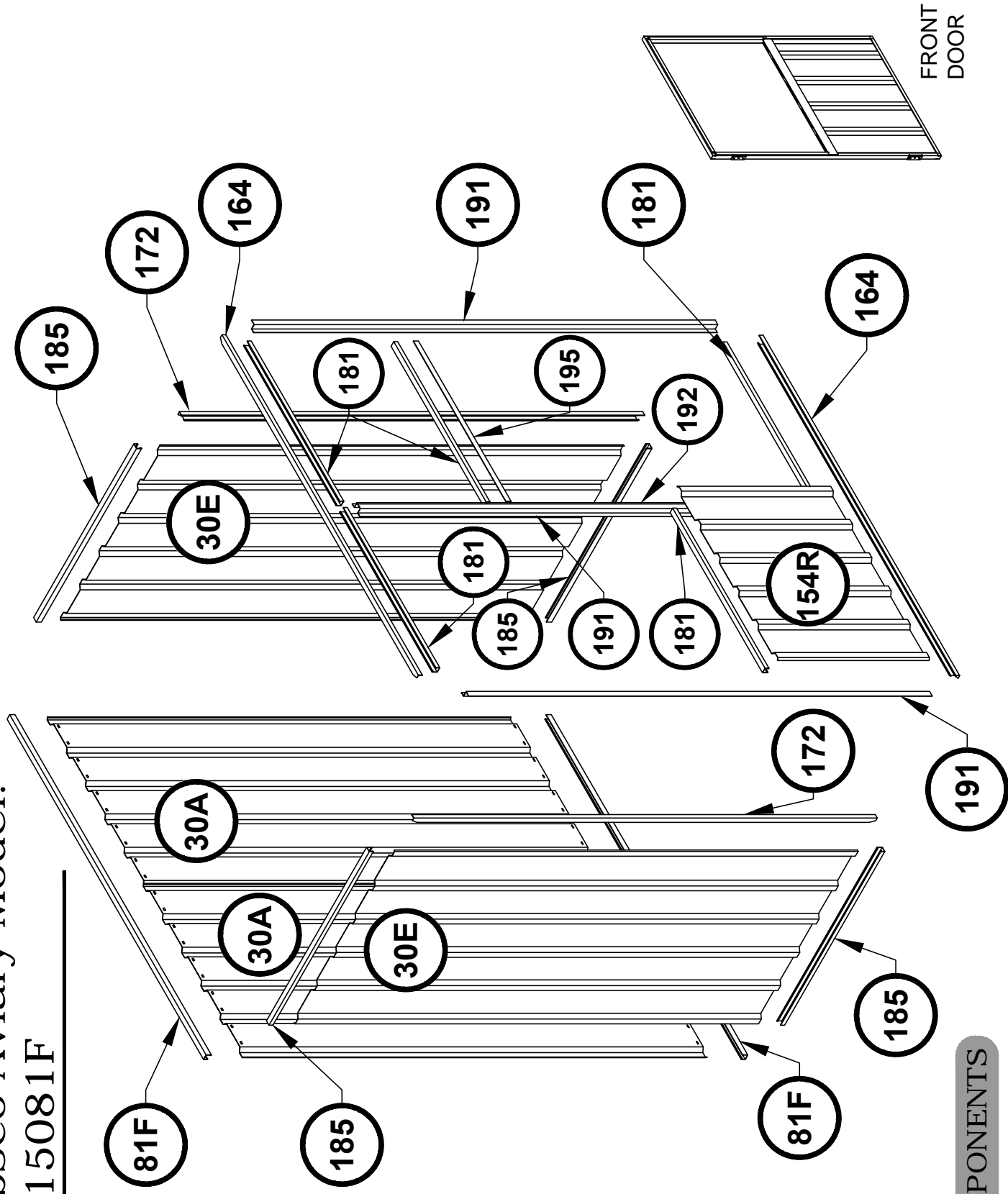
| QTY | COMPONENT DESCRIPTION | PART No. | CHECK | QTY | COMPONENT DESCRIPTION | PART No. | CHECK |
|-----|--|----------|-------|-----|---|----------|-------|
| 2 |  STEEL SHEET 1785mm X 773mm | 30A | | 4 |  CHANNEL L = 773mm | 185 | |
| 1 |  STEEL SHEET 1592mm X 773mm | 43A | | 2 |  CHANNEL L = 773mm | 58C | |
| 2 |  STEEL SHEET 1785mm X 773mm | 30E | | 5 |  CHANNEL L = 712mm | 181 | |
| 1 |  STEEL SHEET 585mm X 773mm | 154R | | 2 |  CHANNEL L = 1745mm | 172 | |
| 1 |  MESH SHEET 1220mm X 712mm | - | | 3 |  JAMB L = 1785mm | 191 | |
| 1 |  MESH SHEET 590mm X 712mm | - | | 1 |  JAMB L = 1785mm | 192 | |
| 1 |  PRE-ASSEMBLED DOOR | - | | 1 |  JAMB L = 712mm | 195 | |
| 2 |  CHANNEL L = 1513mm | 164 | | 2 |  LIP TRIM L = 1592mm | 88A | |
| 2 |  CHANNEL L = 1513mm | 81F | | 1 | FITTINGS AND ACCESSORIES (SEE NEXT PAGE) | | |

COMPONENTS PACKING LIST - (CONT.) CHECK OFF ALL COMPONENTS

| QTY | COMPONENT DESCRIPTION | PART No. | CHECK | QTY | COMPONENT DESCRIPTION | PART No. | CHECK |
|------------------------------------|---|----------|-------|----------|--|------------|-------|
| CONTENTS OF FITTINGS PACKET | | | | | | | |
| 200 |  SELF TAPPING SCREWS | | | 1 |  DOOR PADBOLT | 22A | |
| 100 |  LARGE FLANGE POP-RIVETS | | | 1 | DOOR PADBOLT HASP  | | |
| 1 | ASSEMBLY INSTRUCTIONS | | | 6 |  SMALL FLANGE POP-RIVETS | | |
| 1 |  3mm DRILLBIT | | | | | | |

VIEW OF ROOF COMPONENTS

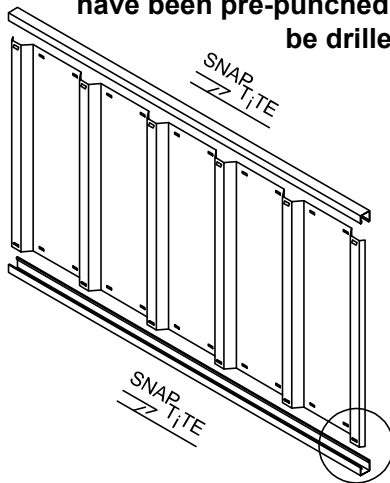




VIEW OF WALL COMPONENTS

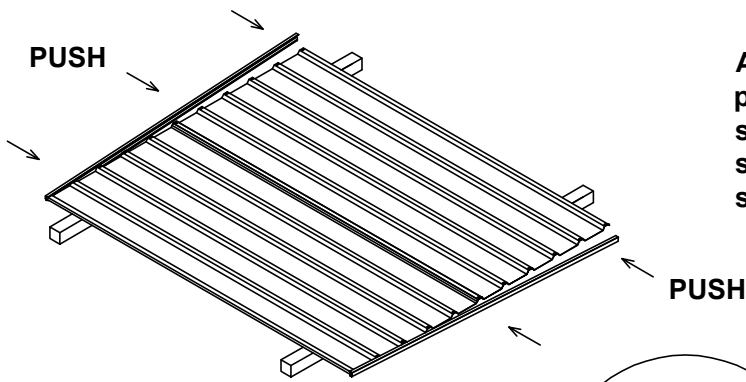
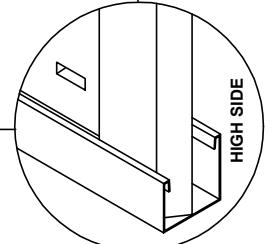
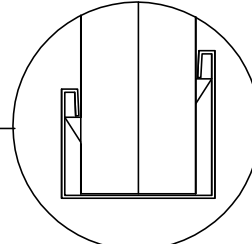
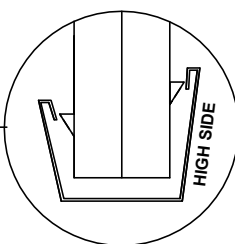
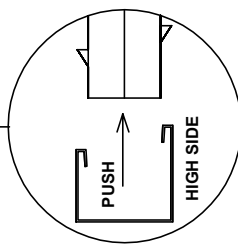
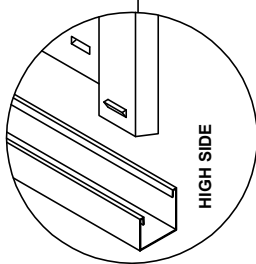
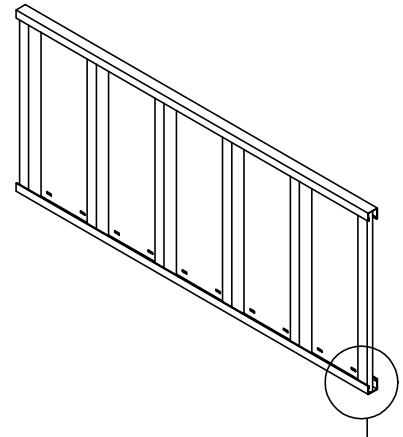
ABSCO ASSEMBLY INTRODUCTION

The snap-tite assembly system locks most perimeter channels to all roof and wall sheets without the need for tools and fasteners. Where possible, many components have been pre-punched for ease of assembly, with others requiring 3mm holes to be drilled where required.



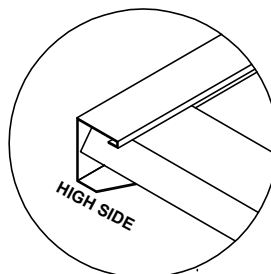
To pre-assemble the four wall panels and two roof panels, the perimeter channels are secured to the top and bottom of each panel using the snap-tite system, as detailed on the following pages wherever you see the symbol.

SNAP
TITE



After joining sheets together, position channel over one end of the sheets, gently tapping it over the snap-tite lugs, working along the sheets to the other end.

Position sheets on timbers, trestles or partly over edge of concrete slab.

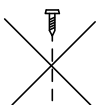


Each perimeter channel must finish flush with the edges of the sheets. the snap-tite system allows adjustment for this process by simply tapping the channel along the sheets until each end is neatly flush.

FASTENING SYMBOLS



Join components together with one screw at this location only, as some channel sections have extra holes that are not required for this model of garden shed



Do not join components together at this location yet, as the screw may obstruct further assembly of other components



Pre-drill the hole prior to joining components together. Many components will be able to be used as a template to determine drilling locations

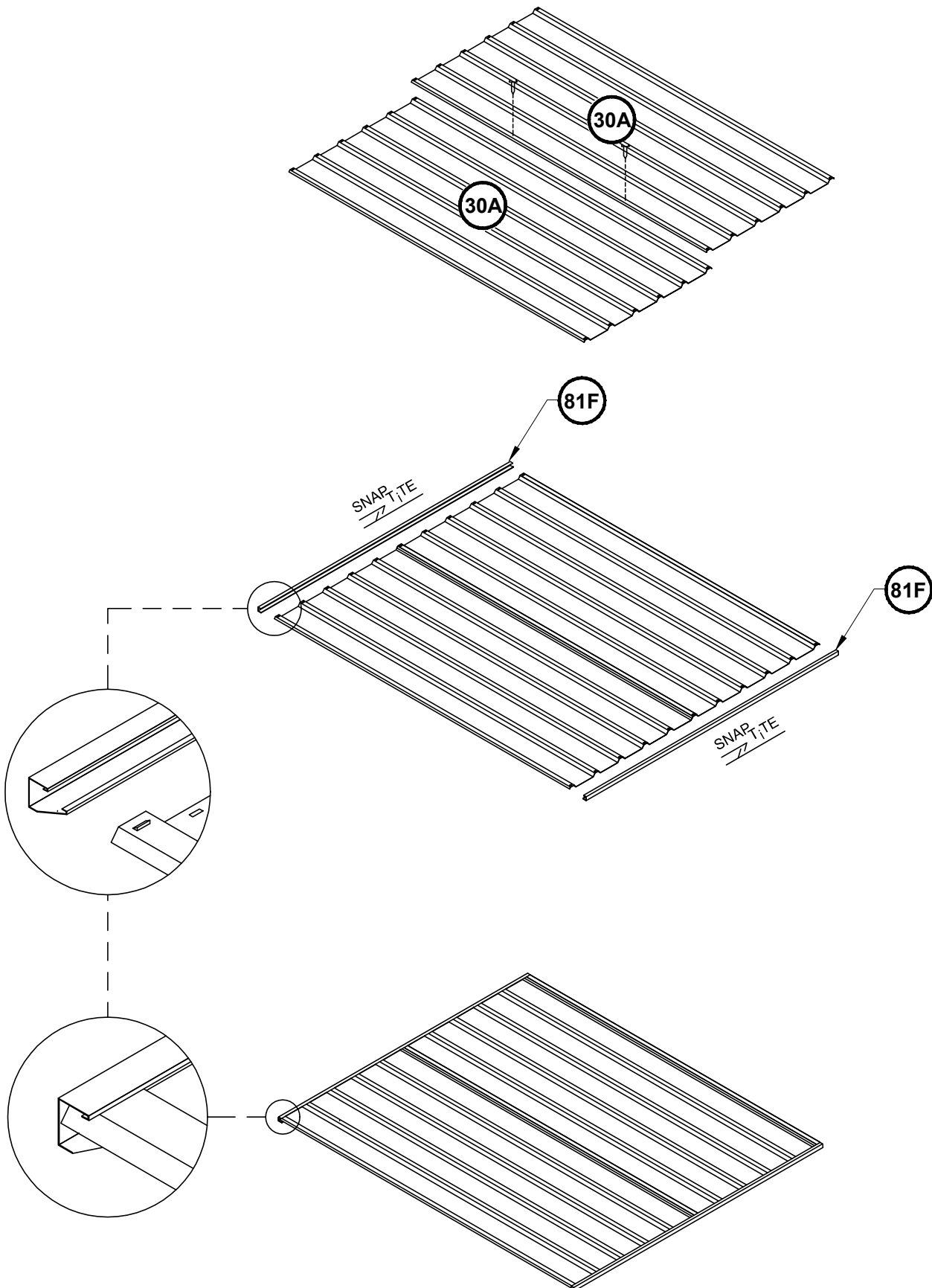


3mm POP RIVETS (SMALL FLANGE FOR FITTING DOOR HINGES)

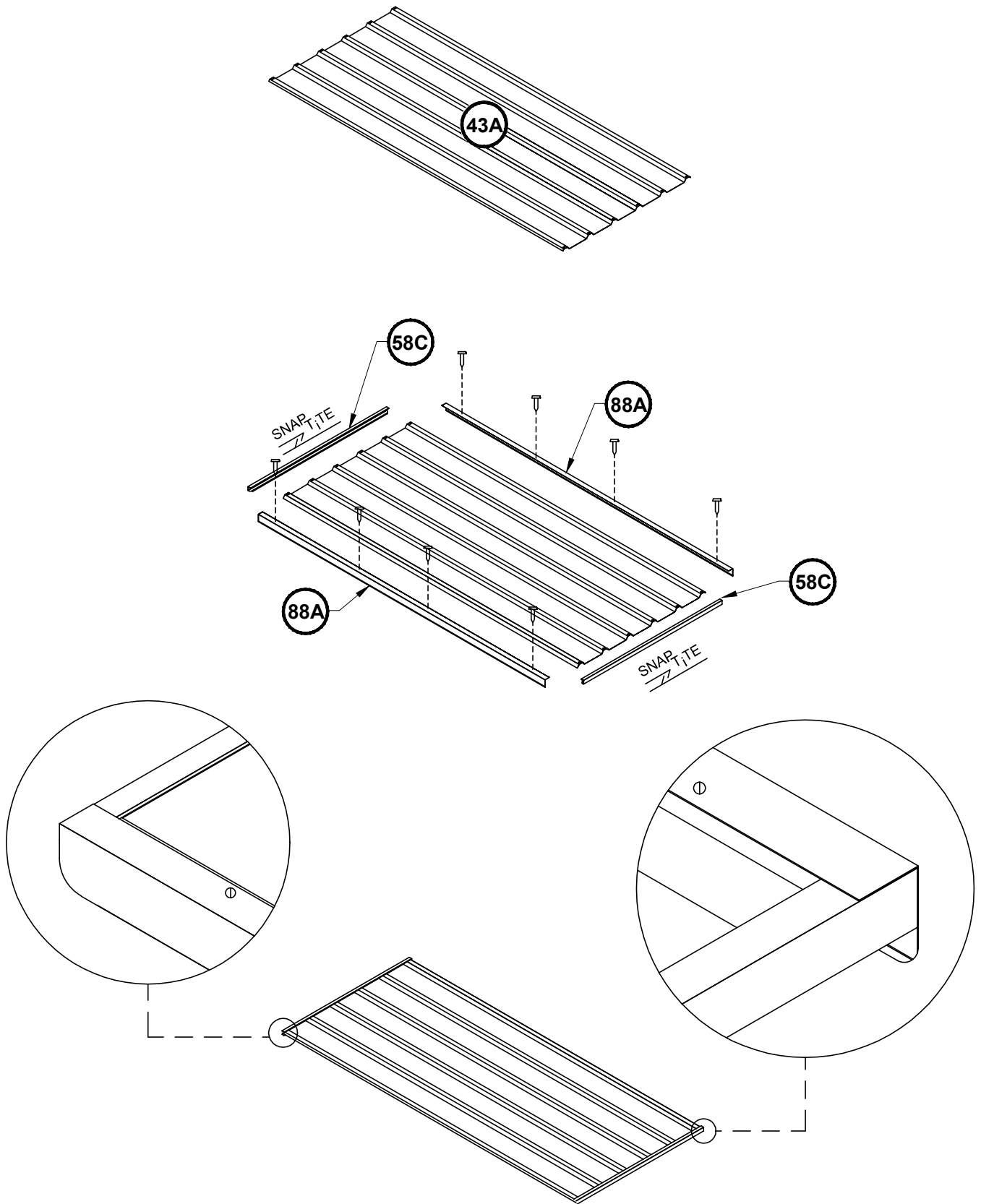


3mm POP RIVETS (LARGE FLANGE FOR FITTING MESH TO FRAMES)

REAR PANEL ASSEMBLY

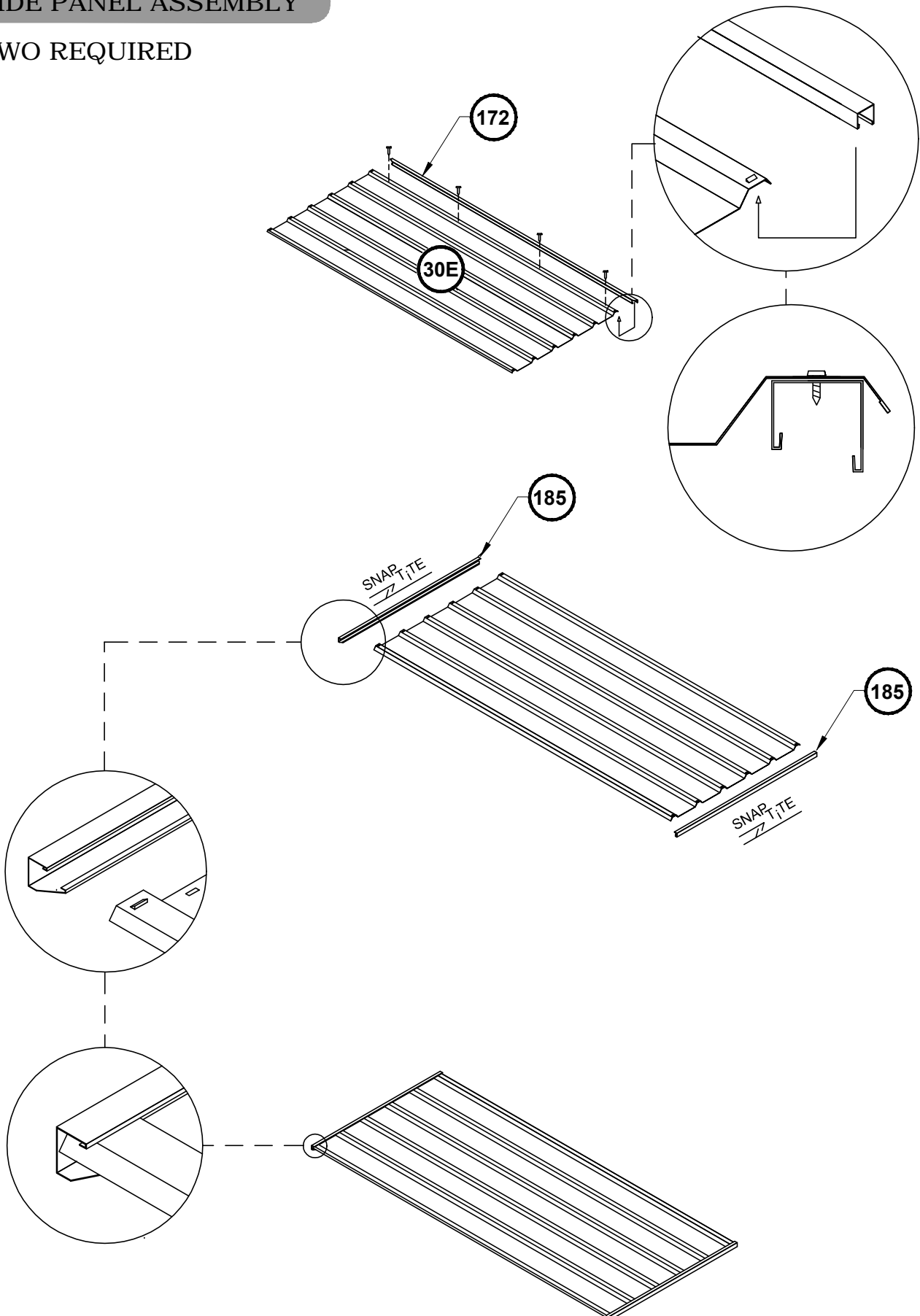


ROOF PANEL ASSEMBLY



SIDE PANEL ASSEMBLY

TWO REQUIRED



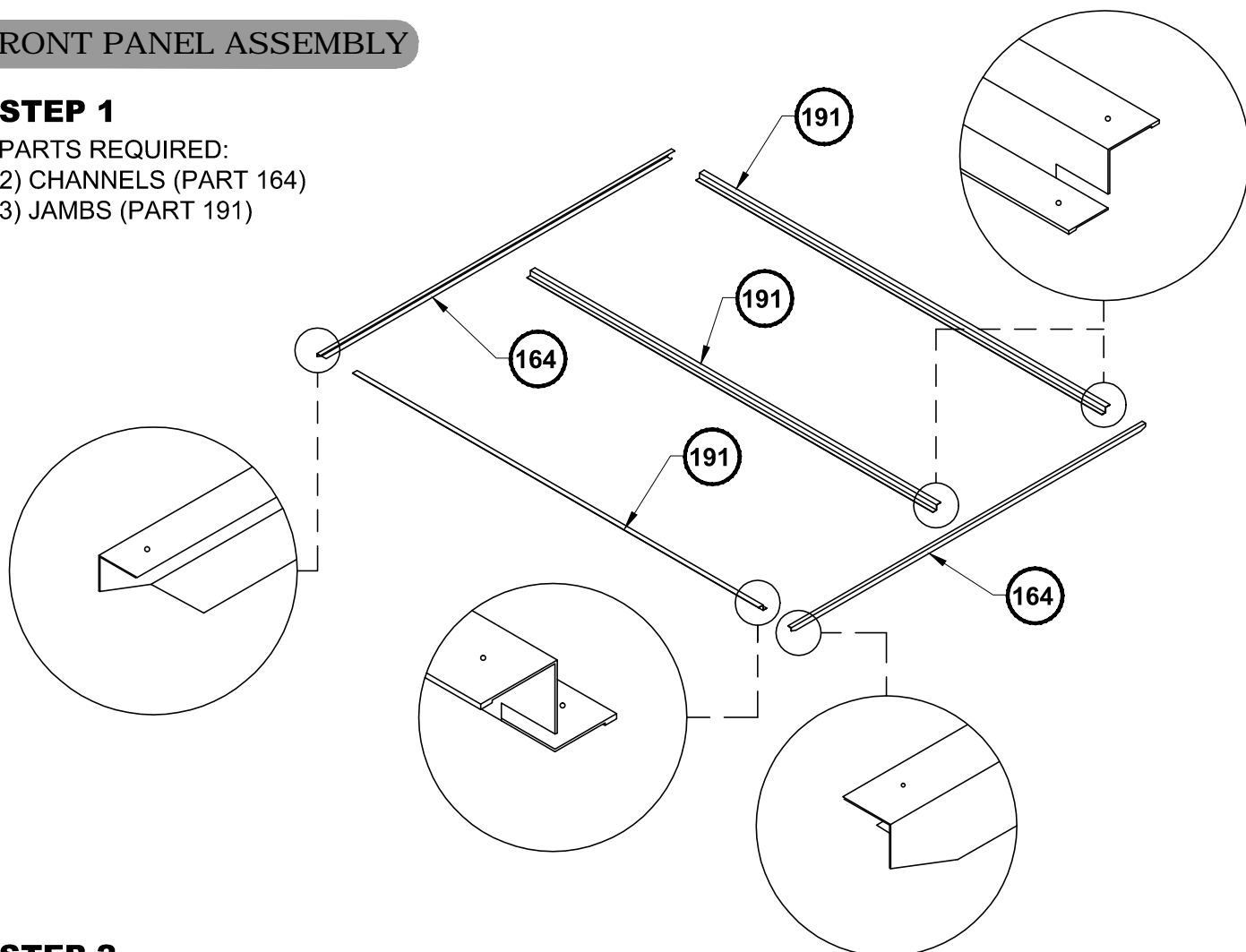
FRONT PANEL ASSEMBLY

STEP 1

PARTS REQUIRED:

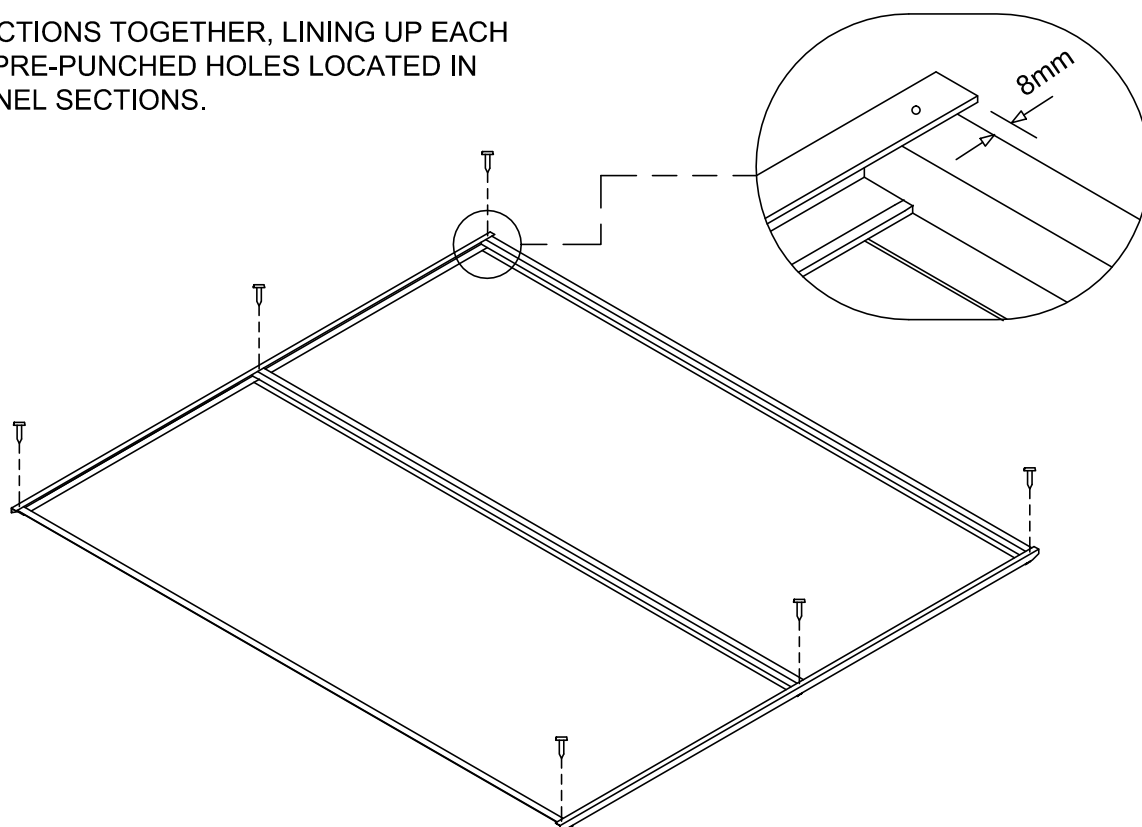
2) CHANNELS (PART 164)

3) JAMBS (PART 191)



STEP 2

JOIN ALL SECTIONS TOGETHER, LINING UP EACH JAMB WITH PRE-PUNCHED HOLES LOCATED IN BOTH CHANNEL SECTIONS.



FRONT PANEL ASSEMBLY (CONTINUED)

STEP 3

LOCK THE CHANNEL ON TO THE SHEET AS SHOWN. THE CHANNEL WILL FINISH 30mm IN FROM EACH SIDE OF THE SHEET.

STEP 4

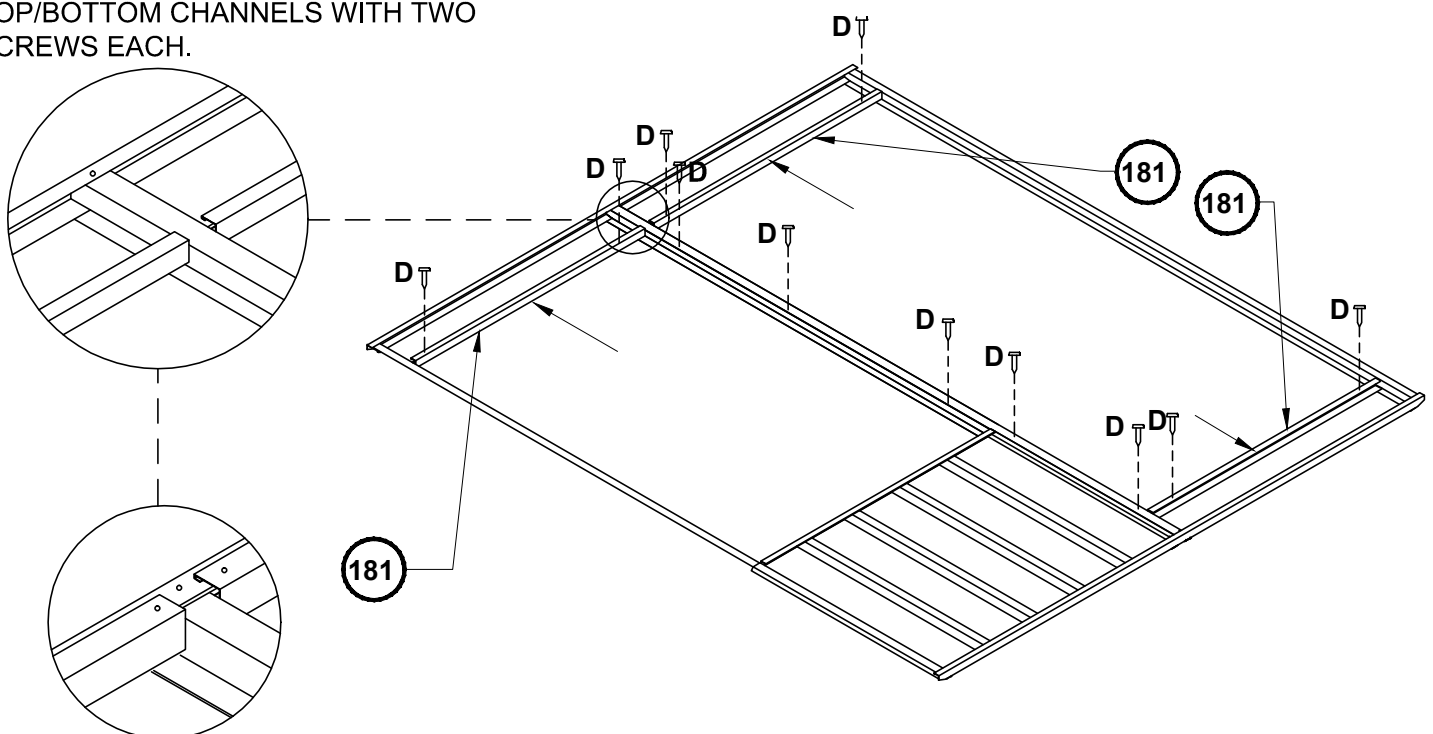
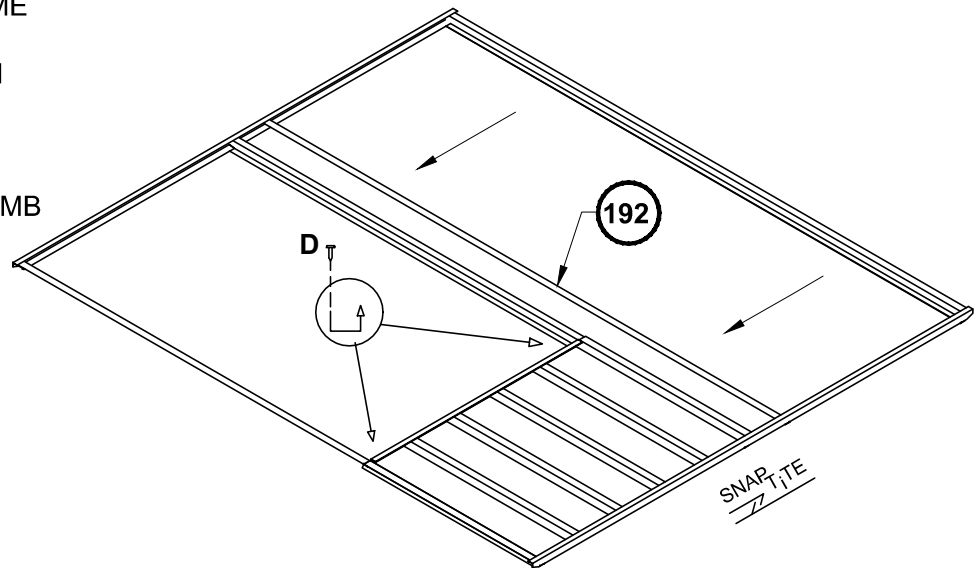
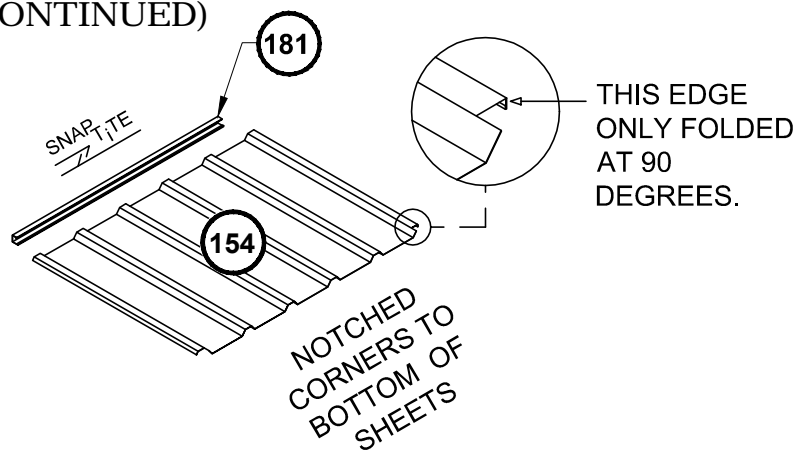
LAY THESE SECTIONS, ONE AT A TIME, OVER THE FRAME AS SHOWN, LOCKING THE SHEETS INTO THE BOTTOM CHANNEL.

STEP 5

MOVE THE DOOR HINGE JAMB (PART 192) INTO POSITION, LOCATING IT "OVER THE TOP" OF THE SHEET (154R) AND SECURING IT TO THE OTHER JAMB (191). (THE SCREWS SECURING THE EXISTING JAMB (191) WILL HAVE TO BE REMOVED AND THEN REPLACED)

STEP 5

MOVE THE THREE INFILL CHANNELS INTO POSITION AND SCREW TO THE TOP/BOTTOM CHANNELS WITH TWO SCREWS EACH.



DOOR PANEL ASSEMBLY

(CONTINUED)

STEP 7.

LAY THE DOOR PANEL IN THE OPEN POSITION ON THE FRAME AS SHOWN. USING THE SMALL FLANGE POP RIVETS, SECURE THE DOOR TO THE DOOR HINGE JAMB.

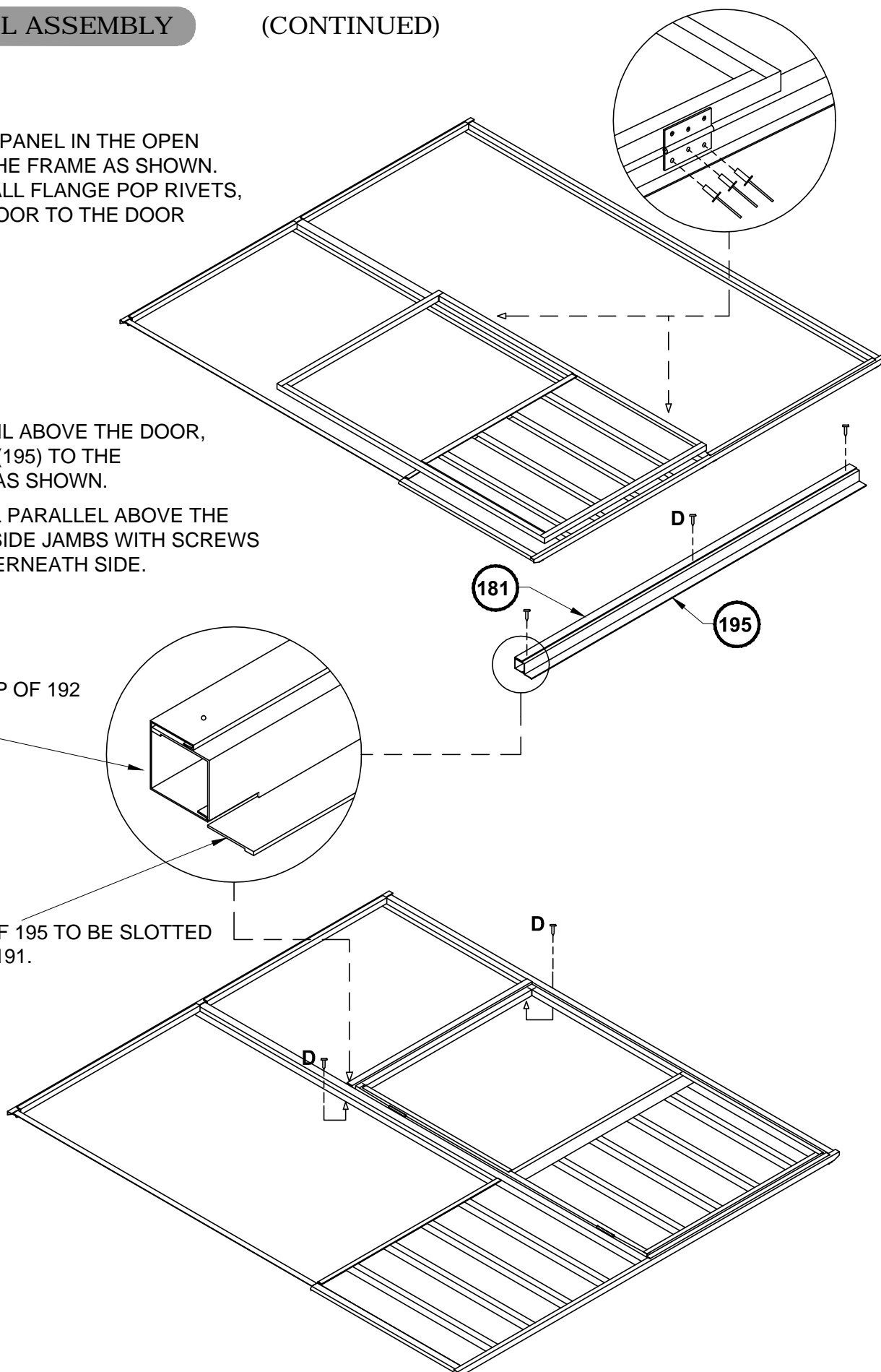
STEP 8.

FOR THE MIDRAIL ABOVE THE DOOR, JOIN THE JAMB (195) TO THE CHANNEL (181) AS SHOWN.

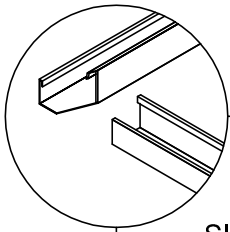
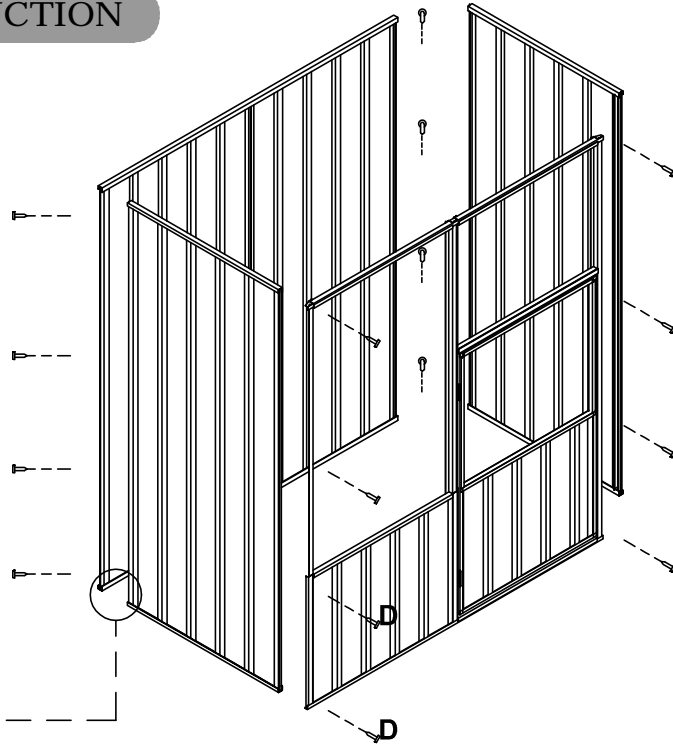
FIT THE MIDRAIL PARALLEL ABOVE THE DOOR, TO THE SIDE JAMBS WITH SCREWS FROM THE UNDERNEATH SIDE.

181 TO FIT ON TOP OF 192 AND 191

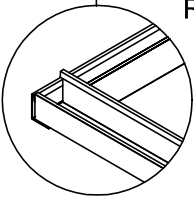
THIS SECTION OF 195 TO BE SLOTTED BEHIND 192 and 191.



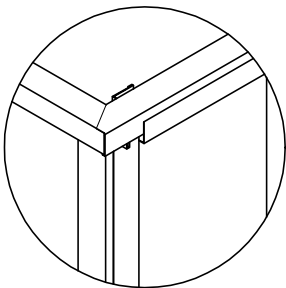
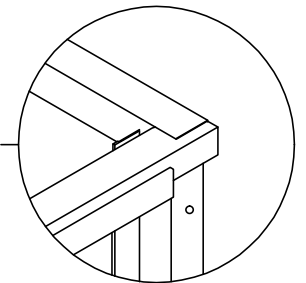
PANEL CONSTRUCTION



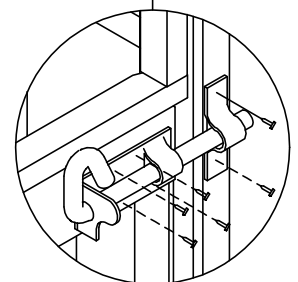
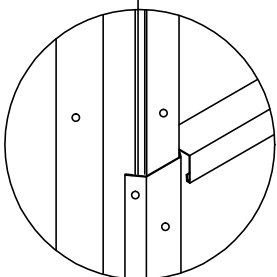
SIDE WALL PANEL CHANNELS FIT INTO THE NOTCHED FRONT AND REAR WALL PANEL CHANNELS



SCREW THE FRONT FRAME CORNER JAMBS INTO THE PRE-PUNCHED HOLES OF THE SIDE WALL CORNER MULLIONS.



LAP THESE CORNER SHEETS, DRILL AND SCREW TOGETHER.



FINAL CONSTRUCTION

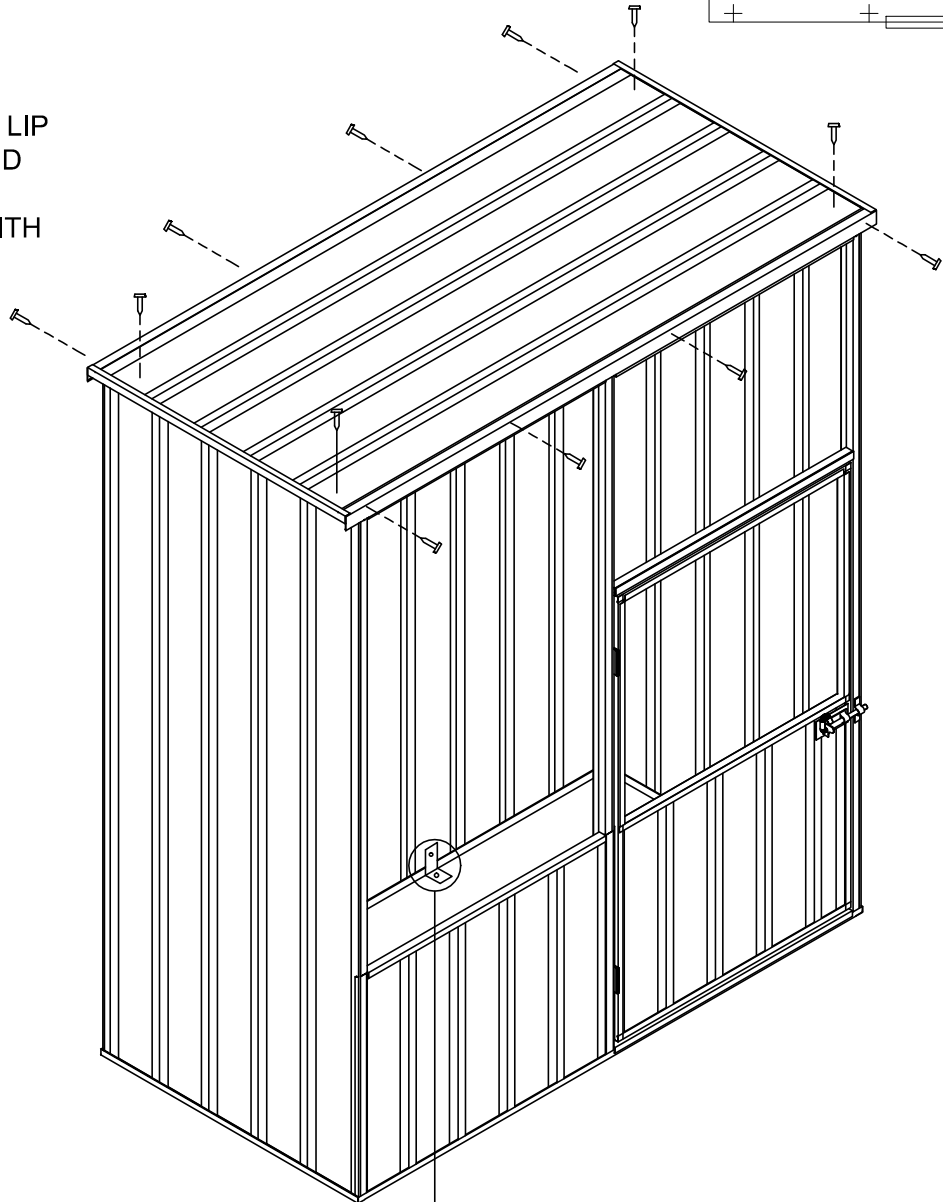
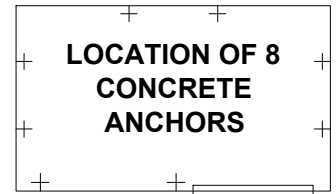
ANCHORING OF SHED

STEP 1.

LINE UP THE PRE-PUNCHED HOLES IN THE ROOF SHEET AND SIDE WALL TOP CHANNELS
SECURE WITH SCREWS

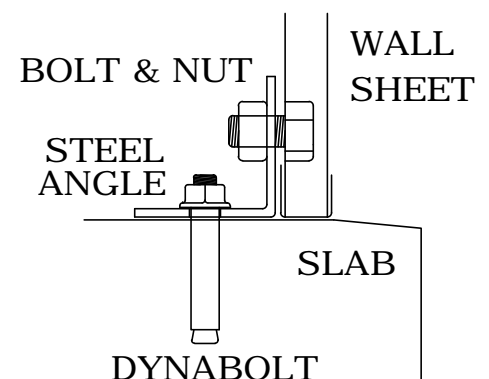
STEP 2.

DRILL THROUGH THE ROOF LIP FLASHING, BOTH FRONT AND REAR, INTO THE TOP WALL CHANNELS AND SECURE WITH SCREWS



STEP 3.

- EACH ANCHOR CONSISTS OF ONE NUT, BOLT, DYNABOLT AND STEEL ANGLE
- DRILL A 10mm HOLE INTO THE WALL SHEET
- DRILL A 10mm HOLE INTO THE CONCRETE

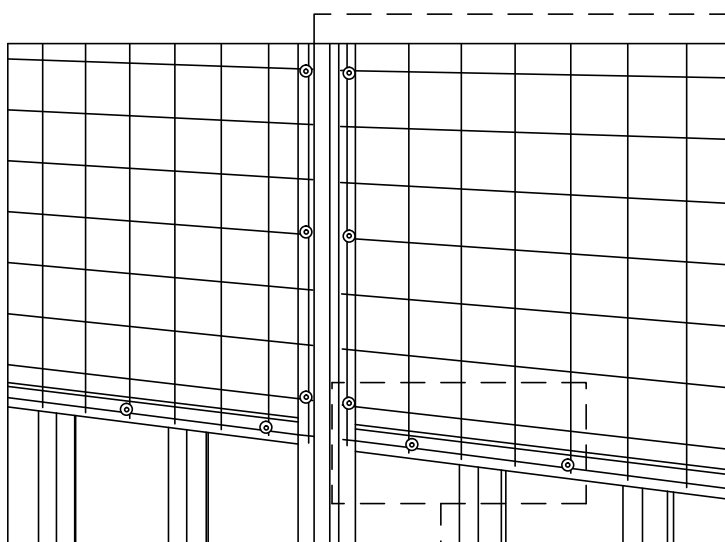
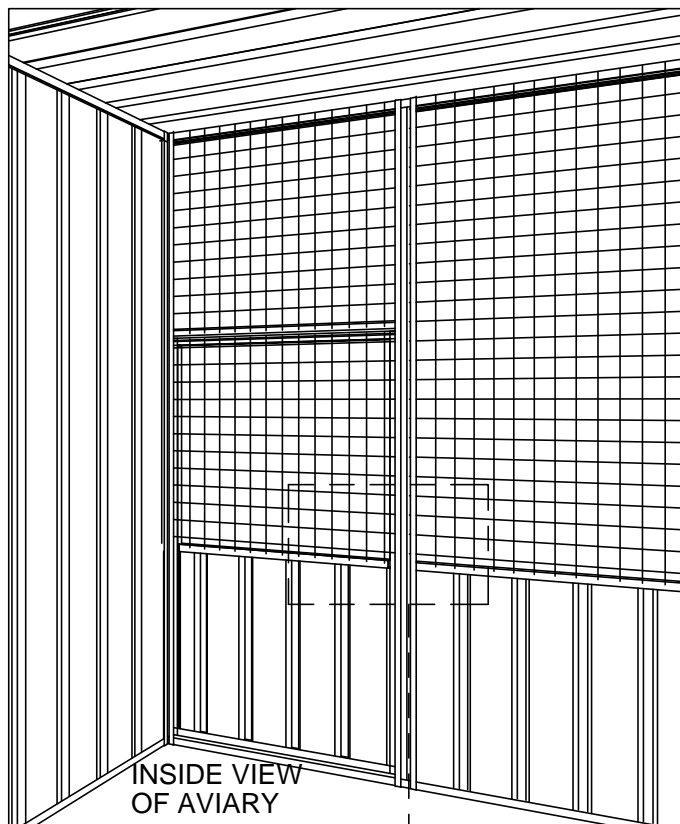


FITTING OF WIRE MESH

ALL MESH SHEETS ARE FITTED TO THE
OF THE AVIARY. INSIDE

WARNING

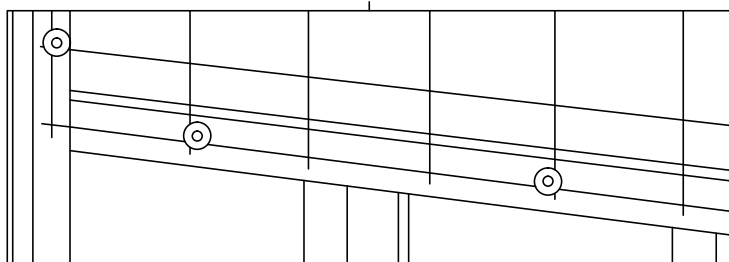
IT IS RECOMMENDED THAT NEW
GALVINESED MESH SHOULD BE
WEATHERED FOR TWO (2) MONTHS
OR SCRUBBED WITH A MILD ACIDIC
SOLUTION SUCH AS VINEGAR, THEN
RINSED WITH WATER BEFORE
BEING USED IN BIRD HOUSING
APPLIANCES.



THE MESH SHEETS ARE FIXED TO
FRAMEWORK USING THE LARGE FLANGE
RIVETS SUPPLIED.

WORKING FROM INSIDE THE AVIARY,
LOCATE THE FIRST MESH SHEET OVER
THE FRAMEWORK. DRILL 3mm HOLES
AND FASTEN WITH RIVETS TO THE
FRAMEWORK AT 150mm CENTRES.

IT IS IMPORTANT TO CONTINUALLY
STRETCH THE MESH TO ENSURE A
SMOOTH TIGHT FINISH.



LOCATE RIVETS AT THE INSIDE
INTERSECTION OF THE WIRE TO
FACILITATE TIGHTENING OF THE MESH
AS SHOWN.

AUSTRALIA PRODUCT WARRANTY AGAINST DEFECTS

Congratulations on your purchase of an ABSCO SHED

ABSCO SHEDS, including garden sheds, garden beds, aviaries, storage units, garages, awnings and carports are made using high quality Australian made steel.

We are pleased to advise we warrant that the steel coating will not rust, crack, flake peel or blister for 30 years from date of purchase, when installed within Australia.

This warranty does not apply to surface deterioration of panels caused by 'Swarf' (Tiny particles of steel debris left from cutting, grinding or drilling operations) that has not been removed after building construction, or as a result of contact with damp soil, chemicals, fertilisers or other corrosive substances.

This warranty covers any Absco product used for normal domestic use and installed in accordance with the installation instructions. The warranty does NOT cover Damage caused by storms, wind, rain snow or poor foundations.

This warranty does NOT cover ABSCO products installed in severe coastal, industrial or other highly corrosive environments. The warranty does not cover fasteners (screws, nuts, bolts, rivets, hasps or sliding padbolts).

The warranty is limited to replacement and delivery of components and does not include any labour or installation costs. The benefits given by the warranty are in addition to your other rights and remedies under a law in relation to the goods or services to which the warranty relates.

The warranty applies to the exclusion of all other representations, guarantees or warranties express or implied, our goods come with guarantees that cannot be excluded under the Australian consumer law and is not transferable. You are entitled to a replacement or refund for a major failure and for compensation for any other foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of an acceptable quality and the failure does not amount to a major failure. For further information go to <http://www.consumerlaw.gov.au>.

Please retain a proof of purchase (sales docket or invoice) or register your warranty within 30 days of purchase here: www.absco.com.au/register_warranty.php

In the unlikely event a warranty claim is made, it must be supported by photographic evidence and details of the defect, including component part numbers, together with proof of purchase documentation (or on-line registration of purchase) and forwarded to the address below. Upon receipt of the warranty claim, the Customer Service Manager will contact you within three business days to advise you of the assessment outcome of the claim, which may include your expenses incurred in making the claim.

THE CUSTOMER SERVICE MANAGER, ABSCO INDUSTRIES, PO BOX 119 ACACIA RIDGE QLD AUSTRALIA 4110

PHONE: 1800 029701 FAX: 07-33441191 EMAIL: warranty@absco.com.au

Issued 01 January 2013

ABSCO SHEDS - STORAGE GUIDELINES

ABSCO SHEDS include garden sheds, garden beds, storage units, aviaries, garages, awnings and carports.

ABSCO SHEDS are designed to be weatherproof for normal weather conditions. In the event of extreme weather conditions such as heavy rain, combined with high wind gusts, the ridge capping, sheeting joins, screw fixings etc., may exhibit minor deformations which may allow some water entry. These areas should be checked regularly to ensure that maximum strength and protection is maintained.

Other weather conditions such as extreme heat and extreme cold, moist or dry air can influence the effects of concrete floor moisture and/or condensation on the underside of the roof sheets.

ABSCO SHEDS and storage units are primarily used for storage of garden equipment such as lawnmowers, wheelbarrows, garden tools etc. Storage items that might be adversely affected by any of the above conditions may require additional protection such as being sealed or covered by plastic sheets and/or stacked above the concrete floor on timber slats.

Waterproof sealants may be used to offer further protection where required around joins and screw fixings, as can rubber door seals and other products which are available from most hardware outlets.

Placement of waterproof sealants (silicone) between the base of the shed and concrete slab is not recommended, as this process can have a reverse effect, preventing excess water from escaping, resulting with water accumulating and being trapped inside the shed.

Absco accepts no responsibility for water entry, floor moisture, condensation or the condition of the Contents inside your Absco steel building arising from any of the pre-mentioned weather conditions.