## Rivet Gun with 60 Mixed Size Rivets

## **RVGUNKIT1**



1	Drill holes through the two materials to be fastened.	
	<ul> <li>The drill bit size should be the same or marginally larger than the rivet shank so that it has room to be inserted e.g., 3.3mm hole for a 3.2mm rivet.</li> <li>When selecting a rivet, ensure the combined thickness matches the grip of the rivet used.</li> </ul>	. <del></del>
2	Select the correct size nozzle to match the desired rivet and insert the mandrel into the gun.	2
	<ul> <li>Failure to do so will jam the gun and void the warranty, so measure if unsure.</li> <li>The included spaner will help remove and tighten the nozzles.</li> </ul>	↑ Ţ
3	Insert the end of the rivet into the pre-drilled hole and apply downwards pressure, while also compressing the handles together.	3
	<ul> <li>The gun may be pushed away from the rivet due to the pressure, so readjust and continue to compress until the rivet breaks off cleanly.</li> </ul>	
4	Invert rivet gun once the rivet has broken off and release the handles to eject the mandrel.	4
	<ul> <li>Ensure the spent mandrel is ejected before applying a new rivet.</li> <li>Do not direct the gun towards the face when ejecting the rivet.</li> </ul>	

## **IMPORTANT FACTS:**

- The length of the shank is not the grip range, as the shank is compressed to form the rivet, so always consult the label of the rivets for the correct size.
- To prevent injury, always wear appropriate Personal Protective Equipment (PPE) when using rivets, as the ejected mandrel may spring out with some force.

